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1 Wind Power Forecasting – A Data-driven Method along with Gated 2 Recurrent Neural Network

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9 Abstract

10 Effective wind power prediction will facilitate the world's long-term goal in sustainable development. However, a 11 drawback of wind as an energy source lies in its high variability, resulting in a challenging study in wind power forecasting. 12 To solve this issue, a novel data-driven approach is proposed for wind power forecasting by integrating data pre-processing & 13 re-sampling, anomalies detection & treatment, feature engineering, and hyperparameter tuning based on gated recurrent deep 14 learning models, which is systematically presented for the first time. Besides, a novel deep learning neural network of Gated 15 Recurrent Unit (GRU) is successfully developed and critically compared with the algorithm of Long Short-term Memory 16 (LSTM). Initially, twelve features were engineered into the predictive model, which are wind speeds at four different heights, 17 generator temperature, and gearbox temperature. The simulation results showed that, in terms of wind power forecasting, the 18 proposed approach can capture a high degree of accuracy at lower computational costs. It can also be concluded that GRU 19 outperformed LSTM in predictive accuracy under all observed tests, which provided faster training process and less 20 sensitivity to noise in the used Supervisory Control and Data Acquisition (SCADA) datasets.

21

22 Keywords: Wind power forecasting; SCADA data; Feature engineering; Deep learning; Offshore wind turbines.

23

24 **ABBREVIATION**:

25	AdaGrad	Adaptive Gradient Algorithm
26	Adam	Adaptive Moment Estimation
27	ANN	Artificial Neural Network
28	AR	Autoregressive
29	ARMA	Autoregressive Moving Average
30	CEC	Constant Error Carousel

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31	CV	Cross-Validation
32	DT	Decision Tree
33	ET	Extra Trees
34	GB	Gradient Boost
35	GRNN	Gated Recurrent Neural Networks
36	GRU	Gated Recurrent Unit
37	IEC	International Electrotechnical Commission
38	IF	Isolation Forest
39	KNN	K-Nearest Neighbours
40	LSTM	Long Short-term Memory
41	MSE	Mean Square Error
42	NAG	Nesterov's Accelerated Gradient
43	NWP	Numerical Weather Predictions
44	ORE	Offshore Renewable Energy
45	PMG	Permanent Magnet Synchronous Generator
46	RF	Random Forest
47	RFE	Recursive Feature Elimination
48	RMSProp	Root Mean Square Propagation
49	RNN	Recurrent Neural Networks
50	SCADA	Supervisory Control And Data Acquisition
51	SGD	Stochastic Gradient Descent
52	SVM	Support Vector Machine
53	SVR	Support Vector Regressor

54 1. Introduction

In the past few decades, a growing emphasis has been placed on sustainable developments of natural resources and slowing down climate change which triggered revolutions in the energy sector. This led to a surge in interest for integrating carbon-free electrical energy production into energy portfolios. As part of this transition, wind power is considered an appealing alternative to replace conventional energy resources, mainly fossil fuel power plants. Although the integration of wind power offers great potential, it also faces great operational and planning challenges due to the intermittent nature of the wind resource [1], which can result in financial losses to both grid operators and consumers. Several studies have been conducted in the areas of aerodynamic optimization of wind turbines [2], blade shapes [3], power curves [4], and optimizing of wind turbine position in a wind farm [5]. An essential part of effective integration of wind energy lies in the accurate forecasting of wind energy production, which is crucial to all stakeholders for avoiding overproduction by coordinating energy supply and demand [6] as well as enabling maintenance to be scheduled under power predictions [7].

65 1.1 Motivation and incitement

66 Even countries with the most advance renewable energy sectors, such as Scotland or Germany, face difficulties in fully 67 relying on renewable sources. Today, grid operators are forced to resort to conventional power stations under certain weather 68 conditions, which then need to quickly drop their output if the conditions change to avoid wasting power or overloading the 69 grid, which may result in failures. These adjustments, however, bear significant costs as it was estimated that German 70 consumers had to pay about \$553 million to cover the costs of compensating utility firms for adjustments to their inputs in 71 2016 [8]. One of the solutions is to use available weather data as well as historical turbine data to predict wind power [9] 72 ahead of actual generation. This is crucial as it not only relieves pressure on grid operators and reduces the output required 73 from conventional power stations, but also due to the higher value of energy sources that can be scheduled in advance.

74 *1.2 Literature review*

75 Wind power forecasting models are by most scholars categorized as statistical and physical models. Both methods are 76 capable of predicting wind power generation effectively, but they are profoundly different in approach [10]. Physical models 77 use mathematical expressions to model highly complex and nonlinear dynamics of the atmospheric flow to produce 78 numerical weather predictions (NWPs). The obtained NWPs are adapted to local flow conditions and then used as inputs in 79 the wind power forecasting systems [11]. On the other hand, statistical methods rely on relevant historical data to predict 80 future power generation, traditionally using models such as autoregressive (AR) or autoregressive moving average model 81 (ARMA). In recent years, the wealth of data supplied by the built-in Supervisory Control And Data Acquisition (SCADA) 82 systems have given rise to excessively large and complex datasets, which exceed the capabilities of traditional prediction 83 methods and therefore have been processed using machine learning techniques such as artificial neural networks (ANNs) and 84 support vector machine (SVM) [10].

In recent years, ANNs emerged as one of the most commonly used machine learning algorithms in the field of wind power forecasting [12]. ANNs are complex structures that attempt to resemble the structure of the human brain based on a set of replicated processing units called neurons, which are interlinked and pass information via weighted connections that are adjusted during the training process. Developments in initialization algorithms and neuron activation functions enhanced the capabilities of ANN and made it possible to solve complex non-linear problems by training models consisting of a large number of hidden layers, which is often referred to as "deep learning" [12]. The increasing complexity of wind turbine systems and the ensuing demand for improvements in reliability [13], maintenance [14], investments [15], and forecasting [16] prompted rising adoption of deep learning [17] in the wind energy sector.

93 Recurrent Neural Network (RNN) is a class of ANNs, in which the connection between its neurons form loops, allowing 94 information to persist. This means it is capable of handling non-linear dependencies between past time series values and the 95 estimate of values to be predicted via the inherent dynamic memory created by recurrent connections in the hidden layers. 96 Despite its superiority over conventional ANNs, RNN suffers from a phenomenon referred to as vanishing or exploding 97 gradients caused by error signals flowing backwards, which leads to oscillating weights or loss of long-term dependencies 98 due to the rapid decay (vanishing) or increase (exploding) in the norm of gradient during training [18]. Amongst the 99 numerous methods proposed to address vanishing and exploding gradients, the introduction of gating mechanisms to control 100 the flow of information between layers has shown promising results and practical applications. Notable examples of RNN 101 architectures adopting this principle are Gated Recurrent Unit (GRU) introduced by Cho et al. [19] and Long-short Term 102 Memory (LSTM) proposed by Hochreiter et al. [20]

103 *1.3 Objective and methodology*

The major objective of this study is to explore the use of state of art machine learning techniques to construct and optimize deep learning models based on Gated Recurrent Neural Networks (GRNNs), namely GRU and LSTM, to predict wind power outputs from historical turbine data collected from the target wind turbine, a 7MW Offshore wind turbine situated in Levenmouth, Scotland. This study applies advanced data filtering, feature engineering, and model optimizing to deliver improvements in terms of predictive accuracy, generalization ability as well as computational performance for wind power prediction models. The methodology of this study and the used machine learning algorithm processing flowchart is summarised in **Fig. 1** and **Fig. 2**, respectively.



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Fig. 1 – Diagram of applied methodology.



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 $\label{eq:Fig.2-Machine learning algorithm processing flowchart.$

- 115 *1.4 Contribution and paper organization*
- 116 The key contributions of this paper to the current knowledge gaps can be summarised as follows:
- Existing studies on wind power forecasting using neural networks have mainly been based on mid-fidelity methods,
- 118 such as LSTM, for which the entire variability of actual wind power may not be fully realised. Furthermore, the

119nature of wind has the feature of stochastic distributions and high variability. In recent years, GRNNs have been120proven to be superior to traditional ANNs and vanilla RNNs for long-input time series sequences, which implies its121great potential for wind power forecasting. There has been an increasing amount of investigations of GRNN in other122fields, such as speech recognition [20] and traffic flow prediction [21]. However, to date, no such comparison has123been made in the field of wind power forecasting. Therefore, in this paper, a novel deep learning method, using124GRU, has been applied in predicting the power output for an offshore wind turbine and its validity in wind power125forecasting has been comprehensively assessed by comparisons with the LSTM.

126 In modern wind turbines, several essential components, such as yaw-control system, pitch-control system, generator, 127 gearbox, and rotor, can strongly impact power generation. However, these integral features within wind energy 128 conversion systems were not widely studied in previous literature. In this paper, feature engineering was carried out 129 by Recursive Feature Elimination (RFE) along with Extra Trees Classifier (ETC) in wind power prediction. The 130 benefits of these methods are bi-fold by determining not only the explained variance of individual variables but also 131 the optimal number of features to use to maintain a balance between computational cost and predictive accuracy. 132 The application of RFE and ETC ensure effective feature selection by removing bias that arises from the varying 133 contribution of individual variables to the explained variance as the pool of features is reduced.

In this study, Isolation Forest (IF) was used to detect and remove outliers in the target SCADA database, before
 feeding it to deep learning models for offshore wind power forecasting. IF is an outlier detection algorithm that is
 fundamentally different from its alternatives, applying explicit isolation of outliers rather than profiling normal data
 points through the use of density and distance measures. In the absence of any distributional assumptions, IF ensures
 efficient and effective operation with datasets of high-dimensionality, which makes it highly suitable for wind power
 application and enhance models by reducing computation time and costs [20].

The remainder of this paper is organized as follows. Section 2 provides a detailed description of the target wind turbine as well as the used SCADA datasets, including how the dataset was treated in pre-processing, resampling, and outlier detection. Section 3 introduces how features were engineered through RFE & ETC to identify the optimal subset of features to be used in the designed deep learning model. Section 4 introduces the theoretical background of GRU and LSTM. Section 5 presents the key observations and simulation results attained from final wind power predictive models, which were trained using GRNN. Section 6 concludes this study by summarizing key findings and contributions of this paper.

146 **2. SCADA data pre-processing**

147 2.1 Target wind turbine

The target wind turbine is a 7 MW demonstration offshore wind turbine situated in Levenmouth, Fife, Scotland, UK. It is a three-bladed upwind turbine mounted on a jacket support structure with a total height of 196 m, from the blade tip to the sea level. **Fig. 3** shows the configuration and major parameters of the wind turbine, which has a rotor diameter of 171.2 m and a hub height of 110.6 m. In terms of operating regions, the designed cut-in, rated and cut-out speeds are 3.5, 10.9 and 25 m/s, respectively. The wind turbine is based upon a Permanent Magnet Generator (PMG) that is driven via a medium speed (400 rpm) and connects to a full-power converter, allowing the wind turbine to achieve the maximum power coefficient at a wide range of wind speeds. The target wind turbine is owned by Offshore Renewable Energy (ORE) Catapult [21].



155 156

Fig. 3 - Schematic and main properties of Levenmouth offshore wind turbine [22].

157 2.2 Data description

The investigated SCADA datasets were recorded over a nine-month period from 1st July 2018 to 31st March 2019. The time-series data signals were collected by the built-in SCADA system at 1 Hz (1-second intervals), generating 574 data points at any given timestamp. The collected dataset was split into six-month training and three-month testing/validation datasets in the modelling phase. Before processing the datasets, an initial data selection was conducted to limit the size of the applied dataset by excluding redundant variables to manage computation costs. At this stage, data units were selected to ensure a high degree of explained variance for the target variable (active power). This was achieved through the representation of:

- 164 Independent inputs (i.e. meteorological factors), including wind speeds at various heights, wind direction
- 165 represented by a combination of nacelle orientation & yaw error, and ambient temperature;
- **1**66 aerodynamic factors affecting wind energy capture, such as average blade pitch angle;
- key parameters in mechanical power transmission systems, such as instantaneous & averaged rotor speeds,
 generator temperature and gearbox temperature.
- Based on the above criteria, the following 12 features were selected at the initial stage: wind speed at the hub height of
- 170 110.6 m, wind speeds at heights of 25 m, 67 m and 110 m, respectively, generator temperature, gearbox temperature, nacelle
- 171 orientation, vaw error, average blade pitch angle, instantaneous and averaged rotor speed, and ambient temperature. The
- 172 statistical description of count, mean, percentile and standard deviation of selected features were presented in **Table 1**.

Table 1 – Statistical descriptions of the raw SCADA datasets.

	Count	Mean	Standard deviation	Minimum	25%	Median	75%	Maximum
Wind speed (25 m), m/s	2.32E+07	7.44E+00	3.98E+00	-3.32E-02	4.63E+00	6.83E+00	9.71E+00	4.32E+01
Wind speed (67 m), m/s	2.32E+07	-7.95E+11	2.71E+15	-9.22E+18	4.83E+00	7.00E+00	9.79E+00	4.31E+01
Wind speed (110 m), m/s	2.32E+07	7.48E+00	3.84E+00	-1.50E+01	4.82E+00	6.97E+00	9.69E+00	4.16E+01
Wind speed (110.6 m), m/s	2.32E+07	7.48E+00	3.84E+00	-1.50E+01	4.82E+00	6.97E+00	9.69E+00	4.16E+01
Generator temperature, °C	2.32E+07	5.04E+01	2.24E+01	-6.01E+01	3.26E+01	4.55E+01	6.27E+01	1.29E+02
Gearbox temperature, °C	2.32E+07	-1.19E+12	3.32E+15	-9.22E+18	4.72E+01	5.20E+01	5.53E+01	1.27E+04
Nacelle orientation, \degree	2.32E+07	2.11E+02	7.23E+01	7.10E-04	1.80E+02	2.32E+02	2.54E+02	3.60E+02
Measured yaw error, \degree	2.32E+07	-1.53E-02	4.53E-01	-3.14E+00	-1.21E-01	3.12E-03	1.27E-01	3.18E+00
Average blade pitch angle, \degree	2.32E+07	3.90E+01	3.74E+04	-1.00E+03	-1.56E-01	8.43E-01	8.91E+01	1.27E+08
Instantaneous rotor speed, rpm	2.32E+07	5.09E+00	4.49E+00	-1.86E+00	1.50E-02	5.33E+00	9.15E+00	5.01E+03
Averaged rotor speed, rpm	2.32E+07	5.33E-01	4.71E-01	-5.90E-02	1.59E-03	5.57E-01	9.44E-01	5.12E+02
Ambient temperature, °C	2.32E+07	1.09E+01	4.36E+00	0.00E+00	7.60E+00	1.05E+01	1.42E+01	2.55E+01

174

175 2.3 Obvious outlier removal

176 Closer examination of individual parameters highlights certain obvious errors in the SCADA dataset. Although 177 physically possible, negative values of active power, wind speed and highly negative blade pitch angles (defined as below -178 10°) carry no practical meaning in wind power generation in general and have thus been removed along with the 179 corresponding parameters belonging to the same timestamp. Similarly, timestamps with missing values have also been 180 removed from the time series to avoid their negative influence on the predictive models. Such erroneous data points are often 181 the results of sensor malfunction, system processing errors or even sensor degradation, which make it essential to pre-process 182 SCADA data before using them to build models [23].

Fig. 4 presents the data distribution of selected input and output features after the obvious outlier detection and removal. It can be noted that the mean and median of wind speed at hub height are 7.86 and 7.17 m/s (see Fig. 4b), respectively, which is lower than the rated wind speed (10.9 m/s). This implies that the wind turbine spends the majority of its operating time below the rated power (7 MW), which is well illustrated in Fig. 4a. The mean of the average blade pitch angle was measured

¹⁷³

to be 3.42° (see Fig. 4e), while the mean of Nacelle orientation, which is representative of the prevailing wind conditions, is
measured to be 197.85° (see Fig. 4g). The mean ambient temperature for the investigated period is measured to be 12.2°C,
with minimum and maximum values of 2.2 and 25.5°C (see Fig. 4h), respectively. The scatterings of wind speed (see Fig. 4b, k, l and m), ambient temperature (see Fig. 4h), yaw error (see Fig. 4j), generator temperature (see Fig. 4c), and gearbox
temperature (see Fig. 4d) can be considered a normal distribution, whereas the scattering of nacelle orientation showed a
bimodal distribution (see Fig. 4g), which indicated that the local wind conditions can be split into two dominant wind
directions.



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Fig. 4 - Histograms of selected input and output parameters after obvious outlier detection.

197 One of the key challenges preventing wind energy from increasing its penetration in energy markets arises from the 198 strong volatility of wind caused by turbulence. To account for the effects of turbulence, aerodynamic models typically 199 characterize wind flow using a combination of steady-flow mean wind speed and a variation factor describing the fluctuations 200 caused by the embedded turbulent eddies (i.e. turbulence intensity). The effect of turbulence in the case of horizontal axis 201 wind turbines is bi-fold, causing the wind hitting the swept blade rotors to rapidly vary both in terms of speed and direction 202 within a three-dimensional space. This presents a significant issue, whereby wind speed measurements taken by the installed 203 anemometers are not necessarily coherent with the speed of wind flow hitting rotor blades, resulting in reduced correlations 204 between the measured wind speed and the power output, which present itself as scatters in the power curve. This effect could 205 be curbed by averaging the obtained data samples over an appropriate averaging period dependent on the size of the actual 206 turbine [24]. The international standard for power performance measurements of electricity producing wind turbines (IEC

^{196 2.4} Data re-sampling

207 61400-12-1) stipulates an averaging time of 10 minutes for large wind turbines [25], which coincides with the averaging time 208 standards of most meteorological institutions and the wind power spectral gap. To this end, it is of key importance to tailor 209 available input data to the overall needs of the forecasting model through high-frequency data acquisition and, where 210 required, appropriate averaging. In this study, the original dataset that was collected at 1 Hz frequency was averaged over 10 211 minutes averaging periods following IEC 61400-12-1. Fig. 5a and Fig. 5b displays the wind power curves constructed from 212 the original 1-sec and the resampled 10-min SCADA datasets, respectively. It can be noted that, due to the stochastic nature 213 of wind, both wind power curves presented a certain degree of scattering, which is particularly prominent in the 10-min 214 power curve and is caused by the non-linear and multidisciplinary dynamics associated with offshore wind turbine systems 215 [26], Fig. 5b (10-min SCADA dataset) presented a smoother sigmoidal shaped power curve. Therefore, the resampled 216 SCADA dataset with a sampling rate of 10-min was used for this study to limit the impact of turbulence and noise on the 217 overall turbine performance.



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Fig. 5 - Wind power curve under 1-second (a) and 10-minute (b) sampling rates.



SCADA datasets often contain erroneous data points, which may be caused by several reasons, including maintenance, operational planning, breakdown and even sensor degradation. These erroneous data are detrimental to the performance of wind power prediction models and therefore need to be removed using appropriate outlier detection methods. Closer inspection of the wind turbine power (see **Fig. 6**) highlights three common types of anomalies present in the available wind turbine SCADA dataset:

Type 1 anomalies are represented in the scatter plot by a horizontally dense data cluster, whereby the wind speed is
 larger than the cut-in speed (3.5 m/s), but the generated power is zero. This type of anomalies is normally the result
 of turbine downtime [27], which can be cross-referenced using operating logs [21].

Type 2 anomalies are represented by a dense data cluster that falls below the ideal power curve of the wind turbine.
 This type of anomalies can be caused by wind curtailment, whereby the power output of the turbine is artificially
 constrained by its operator below its operating capacity. Wind curtailment can be imposed by wind farm operators
 for several reasons, including lack of demand at given times, difficulties in storing large capacity wind power and
 finally the unstable nature of electric energy generated by wind turbines at times of volatile wind conditions.

Type 3 anomalies are randomly distributed around the curve and are normally caused by sensor malfunction,
 degradation or noise during signal processing [28,29]. It can also be noted that a fraction of Type 2 and 3 anomalies
 can also be described by the dispersion created due to incoherent wind speed measurements taken as a result of
 turbulence.





Fig. 6 – Observed anomalies along wind power curve under 10-minute sampling rates.

240 Given the paramount importance of wind power curves as a wind turbine performance metric, the outliers pose 241 significant challenges in its vital applications. In this study, the IF algorithm is used to detect and remove various outliers 242 from the 10-min SCADA dataset, which has been considered as one of the most effective algorithms for novelty and outlier 243 detection in wind power prediction [21,30]. IF is an ensemble learning method based on a binary tree structure, consisting of 244 a set of isolation trees. It works by isolating all instances in a given dataset through iterative partitioning to achieve a random 245 tree structure. In this context, the number of splitting required to isolate an instance corresponds to its path length from the 246 root node to the terminating node, which is averaged over a number of trees. The results of the iterative application of 247 different contamination ratios (2 - 8%) through IF are presented in Fig. 7. In the current study, 4% contamination ratio was

determined to be most suitable for the given task as it best represents the ideal shape of the wind power curve, taking into



account the cut-in, rated and cut-off wind speeds of the target wind turbine, whilst preserving a wide range of wind speeds.

250 251

Fig. 7 – Outlier detection and treatment along with isolation forest.

3. Feature engineering

Feature engineering aims to transform raw data, herein time series, into an optimal subset of features that best represent the underlying concept of the given dataset. In this study, a combination of two algorithms was used, namely RFE and ETC.

255 3.1 RFE with Cross Validation

The RFE works by recursively removing features in a stepwise manner based on their feature importance and a measure of their relevance to the overall output until a specified number of features is attained. At each recursion, it uses model accuracy to eliminate a feature or a group of features that contributes least to predicting the desired output. The final ranking of the features is compiled based on the inverse order of their elimination [31]. Given that the current optimal number of features is not known, RFE was used in conjunction with cross validation to evaluate the performance of the model at each stepwise elimination stage against the validation data.

262 3.1.1 Algorithm identification

An estimator algorithm needs to be trained through RFE to obtain feature importance coefficients for each variable, which can be used to rank and recursively eliminate features. To ensure a high degree of accuracy, six estimator algorithms

265 were evaluated based on their performance on the given SCADA dataset. The six algorithms are K-Nearest Neighbours 266 (KNN), Support Vector Regressor (SVR), Extra Tree (ET), Decision Tree (DT), Random Forest (RF), and Gradient Boost 267 (GB), respectively. As presented in Fig. 8, it is clear that SVR is unsuitable for the current task. However, all other 268 alternatives are comparable in terms of their performances. Amongst all options, ET Regressor (also referred to as Extremely 269 Randomized Trees) showed marginally superior performance and was thus chosen as the estimator algorithm for the current 270 RFE process. The ET algorithm is similar to other tree-based algorithms and works by building an ensemble of unpruned 271 decisions or regression trees, depending on applications as a classifier or a regressor. As opposed to other tree-based methods, 272 ET splits nodes by selecting cut-points fully at random and grows trees using the entire learning sample instead of bootstrap 273 replicas [32].









276 *3.1.2 Recursive Feature Elimination (RFE)*

RFE was conducted by splitting the training dataset into the target variable (active power) and independent variables, which were fed into the model whilst applying a 10-fold cross validation using testing dataset. The R-squared (R2) statistical measure was used as the scoring function of the model due to its direct representation of the proportion of the target variable's variance explained by the set of features, which simplifies the interpretation of the results. The R2 scoring function can be expressed as:

$$R2 = l - i = l N(yi - y)2(yi - y)2$$
(1)

where *N* refers to the number of data points, yi is the i^{th} actual value, y is the mean value of y and y is the predicted value of y.

As shown in **Fig. 9**, six parameters offered an ideal compromise between model accuracy and computation time. Using additional parameters would only enhance the cumulative explained variance marginally (<0.1%), whilst increasing the computational expense proportionally. It has been concluded that the six best features for the current task are wind speed at hub height, generator temperature, gearbox temperature, blade pitch angle, instantaneous rotor speed in RPM and nacelle orientation.



289 290



291 *3.2 Extra Tree Classifier (ETC)*

To validate the findings from the RFE process, an ETC (also referred to as Extremely Randomized Trees Classifier) was implemented to compute the relative importance of features. ETC is an ensemble learning technique, which fits randomized decision trees onto various sub-samples of a given dataset to improve model accuracy and fit via averaging. As **Fig. 10** suggested, the six most significant features coincide with the findings from RFE, thus concluding its validity and confirming the feature selection of wind speed at hub height, generator temperature, gearbox temperature, blade pitch angle, instantaneous rotor speed in RPM and nacelle orientation in the order of their significance.







Fig. 10 – Feature importance derivate from ETC.

300 4. Deep learning configuration

301 Whilst vanilla RNNs proved to be an advance from traditional ANNs, given their inherent dynamic memory, they still 302 suffered a significant drawback from the unregulated backpropagation of error signals leading to vanishing or exploding 303 gradients. GRNN solved this problem by using gating mechanisms which regulate the flow of information between layers 304 and thus track long-term dependencies [33]. This characteristic is key to the wind power application given the high volatility 305 of wind and the set of underlying physical factors, which influence its variance at different frequency ranges [34]. In this 306 study, GRNN, in particular GRU and LSTM, is used and critically compared in wind power forecasting, using historical wind 307 turbine data.

308 4.1 Long-Short Term Memory (LSTM)

309 LSTM is built based on memory cells, which contains a recurrently self-connected linear unit, referred to as the Constant 310 Error Carousel (CEC). CECs resolve the vanishing/exploding gradient problem as their local error back flow remains 311 constant until the cell is exposed to new inputs or error signals. By introducing input and output gates, the CEC is protected 312 from both forward flowing activation and backwards flowing error. Besides, a third forget gate is used to control the amount 313 of information to forget from the historical data [20]. A typical structure of the LSTM unit is presented in Fig. 11. In practice, 314 LSTM [35] is capable of learning and remembering long-term dependencies, which makes it suitable for time-series 315 forecasting with long input sequences [36].





317

Fig. 11 – LSTM Unit Structure.

318 Eq. (2) ~ Eq. (7) summarized the computational process for any individual activation of the LSTM cell:

319 In Eq. (2) ~ (4), input, forget and output gate activation vectors of *it*, ft and ot were calculated through the assigned

320 weights of *Wf*, *Wi*, *Wo*, *Uf*, *Ui*, *Uo* and the bias of *bf*, *bi*, *bo* along with corresponding activation functions *σl*. Additionally,

321 *xt* is the input of neuron at time step t and ht-1 is the cell state vector for time step t-1.

 $ft = \sigma l(Wfxt + Ufht - l + bf)$ ⁽²⁾

$$it = \sigma l(Wixt + Uiht - l + bi)$$
(3)

 $ot = \sigma l(Woxt + Uoht - l + bo) \tag{4}$

322 In Eq. (5), the newly assessed value of state *st* is calculated in a similar mothed along with corresponding activation

323 functions σs .

$$st = \sigma s(Wsxt + Usht - 1 + bs) \tag{5}$$

324 In Eq. (6), the cell state st is obtained from the previous cell state st-1 and the newly assessed value of state st.

(6)



term dependencies will be captured via frequent reset gate activity and long-term dependencies via frequent update gate
activity [19,38]. A classical structure of the GRU unit is presented in Fig. 12.





- 341 Eq. (8) \sim Eq. (11) showed the governing equations of a GRU unit:
- In Eq. (8) and (9), the update gate zt and the reset gate rt were computed from the assigned weights of Wz, Wr Uz, Ur
- and the bias of bz, br along with corresponding activation functions σg . In addition, xt is the input of neuron at time step t
- 344 and ht-1 is the cell state vector for time step t-1.

$$zt = \sigma g(Wzxt + Uzht - 1 + bz) \tag{8}$$

$$rt = \sigma g(Wrxt + Urht - l + br) \tag{9}$$

- Then, the obtained reset gate rt is used to initiate a new memory content ht in Eq. (10). The Hadamard (elementwise)
- 346 product is calculated between Uhht-1 and the reset gate rt, which is operated to determine what information to eliminate
- from previous time steps. Afterwards, the activity function of $\sigma g h$ is applied to produce the new cell state vector ht.

$$ht = \sigma g h (Whxt + (rt \circ Uhht - 1) + bh)$$
⁽¹⁰⁾

To end, the current cell state vector *ht* is obtained through passing down the hold information to the next unit. To do so,

349 the update gate (zt) is involved in Eq. (11):

$$ht = zt \circ ht - 1 + (1 - zt) \circ ht \tag{11}$$

350 The above relationships outline the exact nature of the operation for the two gates in GRU [36]:

- Update gate (zt) controls how much of the previous hidden state ht-1 will be carried over to the current hidden state (i.e. how much of the previous hidden state and output candidate of the current hidden state is to be used to calculate the output ht);
- Reset gate (*rt*) controls how much of the previous hidden state ht-1 is to be used to compute the output candidate 355 (*ht*).
- 356 *4.3 Deep learning optimization*

Model selection and optimization play a pivotal role in the design and implementation of any neural network given their direct impact on the overall performance of predictive models. The evolution of deep learning neural networks has greatly improved the overall accuracy of implemented models, which in turn increased their complexity. This, however, introduced new challenges which arise from the great number of hyperparameters that are required to be optimized to maximize the performance and minimize the training time. The key to overall success in this process lies in the trade-off between 362 underfitting and overfitting, which can be balanced using the optimal set of hyperparameters for a given dataset and the

363 respective model.

364 In this study, grid search was used to tune hyperparameters to optimize the model performance taking into account both 365 GRU and LSTM units. Grid search works by implementing a given estimator and evaluating combinations from a grid of 366 parameters based on a user-defined set of metrics when fitting the estimator on a certain dataset. Cross validation is used to 367 evaluate and identify the combinations of hyperparameters that perform well across data points in each fold of the dataset. 368 This process aims to find the combination of hyperparameters that perform best on average across all folds, which will then 369 be used to train the given model. Furthermore, R2 score was used again to evaluate each hyperparameter combination. In this 370 paper, the type of model, number of hidden layers and neurons in each hidden layer were optimized using manual search 371 conducted by testing various network configurations, whereas other hyperparameters were tuned using the GridSearchCV 372 algorithm, including batch size, number of epochs, optimizer, activation function and kernel initializer. Table 2 summarized 373 the hyperparameters considered during the grid search optimization.

374

 Table 2 - Hyperparameters optimization through grid search.

Hyperparameter	Grid	Optimization
Batch size	10, 20, 40, 60, 80, 100	20
Number of epochs	5, 10, 15, 20, 25	25
Optimizer	SGD, RMSProp, Adagrad, Adadelta, Adam, Adamax, Nadam	Nadam
Activation function	Sigmoid, tanh, ReLu, softmax, softplus, softsign, hard_sigmoid, linear	Softsign
Kernel initializer	uniform, lecun_uniform, normal, zero, glorot_normal, glorot_uniform, he_normal, he_uniform	he_uniform

375

376 Batch size and number of epochs

Batch size refers to the size of the data batch introduced to the network before the weights are updated, whereas the number of epochs is the number of iterations completed over the entire dataset during training. Both hyperparameters have a significant impact on the overall computational cost as well as the ability of the network to generalize well across unseen data domains. Intuitively, the ideal scenario is to train the model using the smallest possible batch size and for as many iterations as long as the model does not begin to overfit, which can be observed from the increase in testing/validation errors. Through grid search, the ideal batch size and number of epochs were identified as 20 and 25, respectively.

383 Optimizer

The objective of any machine learning algorithm is to use inductive learning to learn general concepts from a training dataset, where it is used to predict an output that is as close as possible to the actual output. This is achieved by using optimizers, which iteratively update weight parameters (represented by *W* and *U* in Eq. (2) ~ Eq. (5) and Eq. (8) ~ Eq. (10)). 387 It is used to minimize the loss function, which represents the difference between predicted and actual values. Through grid 388 search, Nesterov-accelerated Adaptive Moment Estimation (Nadam) was identified as the ideal optimizer algorithm. Nadam 389 is based on Adaptive Moment Estimation (Adam), which is widely used given its computational efficiency, low memory 390 requirement and superior performance for a wide range of cases [39]. It differs in its use of Nesterov's Accelerated Gradient 391 (NAG) in conjunction with RMSprop (Root Mean Square Propagation) instead of AdaGrad (Adaptive Gradient Algorithm). 392 The superiority of Nadam lies in its use of NAG, which is able to achieve advanced step direction, compared to classical 393 momentum by applying the momentum vector to parameters before computing the gradient [40]. On the other hand, 394 RMSProp adapts individual learning rates based on the average of recent gradients for the weight, which is ideal for non-395 stationary datasets, such as wind turbine power outputs [41]. In summary, Nadam outperforms other optimizers in the current 396 scenario given that it combines the best properties of both RMSProp and NAG.

397 Activation function

Activation functions are mathematical functions (represented by $\sigma(x)$ in Eq. (2) ~ Eq. (5), Eq. (7), and Eq. (8) ~ Eq. (10)) attached to neurons that define its output based on the calculated weighted sum of its inputs and the additional bias. Activation functions are key components for training and optimizing ANNs as they manipulate and propagate information through gradient processing, whilst introducing non-linearities. Through the grid search, the optimal activation function was found to be softsign [42]. Softsign is a non-linear activation function based on quadratic polynomial, which is often considered as an alternative to the classic hyperbolic tanh function given their similarities. Softsign and its derivative can be expressed as:

$$fx = xx + I \tag{12}$$

$$f'x = fx(1+x)2 \tag{13}$$

where x and x represent the input and its absolute value, respectively. Softsign, similar to tanh, ranges between 1 and -1 and its output is centred at 0, which improve the networks back-propagation capability. Smoother asymptotes resulting from its polynomial convergence mean softsign does not saturate easily and is able to be trained faster [42].

408 *Kernel initializer*

In this study, the he_uniform variance scaling initializer was used to initialize the weights of inter-neural connections based on its superior performance in the grid search. He_uniform draws values from a uniform distribution bounded by a limit defined as: 412 where *fan_in* denotes the number of input units in the weight tensor [43].

413 **5. Results and discussions**

414 *5.1 Performance evaluation*

This section presents the results and key observations attained from the final output of wind power prediction models trained using GRU and LSTM. The models were trained using selected input features (hub height wind speed, generator temperature, gearbox temperature, blade pitch angle, instantaneous rotor speed (RPM), nacelle orientation) and the desired output (active power). The training phase of the deep learning neural networks was conducted by feeding it with a training dataset, consisting of both input and output data. Afterwards, the model is presented with testing/validation data based on which it made predictions for the output (active power). The predictive accuracy of the model is evaluated by using the loss function of Mean Square Error (MSE).

422 Both GRU and LSTM neural networks were hyperparameter tuned using grid search to ensure their optimal performance 423 and implementation under identical architectures. Both models have been trained and validated using identical training and 424 testing/validation datasets, which have been subjected to the same methods of sampling and filtering. Fig. 13 showed the 425 MSE profiles of the constructed deep learning predictive models along training and validation loops. It suggested that the use 426 of IF filtering improved and accelerated the convergence of both predictive models, presenting quicker stabilizations of these 427 models. The deep learning models trained using raw datasets did not converge and stabilize within the designated 25 epoch 428 training period, implying significant training and validation losses. Fig. 13 also clearly showed that GRU initializes at lower 429 errors and later demonstrates quicker and more effective stabilization of losses, which serves as a sign of its robustness. 430 Overall, all filtered configurations stabilized within 16-17 epochs, indicating that the networks were sufficiently 'deep' and 431 optimized to converge efficiently under relatively short training time.







434 5.2 Model benchmarking

Table 3 showed the summary of modelling accuracies attained through the constructed GRU and LSTM. In terms of accuracy, it can be seen that GRU outperformed LSTM in each individual test. Their performance was comparable after filtering with the recorded discrepancy in accuracy being 1.32%. With regards to training time, it has been observed that GRU trains on average 38% faster compared to LSTM, which is credited to its simpler structure and fewer parameters as mentioned in section 4.2. The low accuracy of the LSTM model trained using the raw dataset indicates the algorithm's sensitivity to noise, which makes it underperform in wind power forecasting.

- 441
- 442

Table 3 - Model performance evaluation of GRU and LSTM.

	Raw c	lataset	Dataset after Outlier filtering (IF)		
	GRU	LSTM	GRU	LSTM	
MSE	0.01014	0.07096	0.07096 0.003532 0.00527		
Accuracy (%)	89.93	73.36	73.36 94.06 92.74		
Training time (s)	131.29	207.54	96.25	159.48	

Fig. 14 showed the measured and the predicted wind power curves obtained from each individual GRU and LSTM deep learning models. As can be seen, the proposed method of IF filtering is highly effective, as these models predicted the shape of wind power curves ((Fig. 14c and Fig. 14d)) significantly more closely than the raw dataset (Fig. 14a and Fig. 14b). This underlies improvement in the model's ability to generalize well to unseen data as a result of removing certain noises presented in the dataset. Again, GRU provided better adaptability to the sigmoidal shape of the wind power curve, which is advantageous to the overall performance of the neural network modelling.



451 Fig. 14 – Comparisons of measured and predicted wind power curves from GRU and LSTM deep learning models.
452 As shown in Fig. 15, the applied filtering techniques reduced the prediction errors significantly compared to the raw
453 training dataset. The time-series analysis shows that in the raw data scenario, GRU responds better to the high-fluctuating
454 nature of the signal, showing less sensitivity to the noise, compared to LSTM. A common source of error in all models occurs
455 around 15th March when the power output of the wind turbine is significantly curtailed for operational reasons.





Fig. 15 – Comparisons of measured and predicted wind power over January ~ March 2019.

The investigations above evaluated several deep-learning-based wind power forecasting models to compare their predictive accuracy and training time. The use of Recursive Feature Elimination and grid-search-based hyperparameter optimization, both novelties in the field of offshore wind power prediction, has proven to have direct and positive impact on the performance of predictive models. The results also shown that the use of filtering techniques is essential to creating accurate wind power forecasting for offshore wind turbines due to the high-fluctuating and the noisy nature of the SCADA datasets. Both the accuracy and the training time of predictive models are enhanced significantly through the applications of outlier filters, reaching relatively high accuracy in all individual test cases.

465 *5.3 Summary*

466 5.3.1 Resampling and outlier detection

The results above indicated that filtering data and removing erroneous measurements are imperative for monitoring and assessing a wind turbine's performance, as these seriously skewed power outputs. By cleaning outliers and removing anomalous values, such as negative powers arising from sensor malfunction and null power caused by turbine downtime, the value of the mean wind power output increased by 1 MW, which is more representative of the actual operational performance. Moreover, it has been shown that reducing the sampling rate through periodical averaging does filter out some of the noise and better reveals the shape of the power curve, providing a comprehensive performance assessment, as it prevented the skewed statistical distribution of the raw datasets.

474 5.3.2 Qualitative comparison between GRU and LSTM

475 It is clear that GRU and LSTM share certain key similarities but operate in significantly different ways. Both of them 476 have an additive characteristic, whereby new content is added on top of historical information from previous activations as 477 opposed to hidden units found in traditional recurrent neural networks, which always replace the content of its units in the 478 absence of memory. In this case, the new state is the product of the previous hidden state and the input. The additive 479 characteristic of GRU and LSTM makes them superior to traditional vanilla RNNs, as it ensures information deemed 480 important (by the forget gate in the case of LSTM or update gate for GRU) is propagated instead of being replaced and it also 481 creates links across multiple temporal steps to allow errors to be back-propagated. This, in practice, minimizes the effects of 482 vanishing or exploding gradients and ensure the tracking of long-term dependencies [38,44].

However, arising from their different gating mechanisms, GRU and LSTM have inherently different characteristics in
 terms of:

- Cell State Exposure: LSTM controls the exposure of its cell state and memory content using its output gate,
 whereas GRU exposes its entire cell state;
- Gate Control: In LSTM, input and forget gates work independently, which means that the amount of new information added via the input gate is controlled independently from the forget gate. In contrast, GRU controls the amount of information retained from the previous activation but is not able to independently control the addition of new information via candidate activation.
- 491 As discussed by Chung et al. [38] and Bahdanau et al. [45], the superiority of GRU and LSTM over traditional vanilla is 492 evident. Also, as proven by the results in section 5.1 and 5.2, GRU's simpler cell structure, and subsequently fewer training 493 parameters, result in shorter training time and the ability to train with fewer samples in wind power forecasting.
- 494 **6.** Conclusions

495 In this study, wind power prediction was explored in-depth by using historical turbine data collected from the target 7 496 MW Samsung offshore wind turbine situated in Levenmouth, Fife, Scotland, where a wide breadth of machine learning 497 techniques was employed to build optimized predictive models using GRU and LSTM deep learning neural networks. This 498 was achieved in several stages defined by the adopted methodology, which involved pre-processing raw database to ensure 499 high-quality datasets, applying IF filter to minimize the number of erroneous measurements and identifying the optimal 500 subset of features to best represent the underlying concept of the used datasets. To maximize performance, both GRU and 501 LSTM deep learning models were hyperparameter tuned via a combination of manual and grid search. In this paper, the 502 developed wind power forecasting approach is independent of turbine properties, and therefore can be applied for any types 503 of wind turbine or wind farms. To sum up, the following conclusions have been reached:

- Before input features were used for training in GRU and LSTM deep learning models, advanced data filtering algorithm IF was applied to input features of the current study. When training with filtered data, deep learning predictive models have an outstanding performance in wind power forecasting. IF filtering enhanced the performance of both GRU and LSTM in terms of accuracy, achieving over 92% for both cases. When combining with IF, the gated recurrent deep learning neural network displayed its full advantages.
- The adoption of feature dimension reductions resulted in a cut of six features in the selected SCADA datasets,
 which have been validated and confirmed by both RFE and ETC. The other six more significant features have been
 identified as wind speed at hub height, generator temperature, gearbox temperature, blade pitch angle, instantaneous
 rotor speed and nacelle orientation in the order of their significance.
- The approach developed in this paper has the advantage of high degree of accuracies while retaining low 514 computational costs. The proposed GRU deep learning neural network can reach a higher forecasting accuracy and
- 515 lower training time compared with LSTM. The internal design of GRU offers a simpler cell structure and
- 516 subsequently requires fewer training parameters in deep learning models of wind power forecasting. It can be
- 517 concluded that GRU outperformed LSTM in predictive accuracy under all observed tests, whilst training 38% faster
- 518 and showing robustness as well as less sensitivity to noise in the SCADA datasets.

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