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# 1 Decentralized Treatment and Recycling of Greywater from a School in 2 Rural India

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## 16 **Abstract**

17 Rural areas in developing countries face the twin challenges of water scarcity and risk of  
18 groundwater contamination due to lack of water treatment options. A decentralized greywater  
19 treatment system for reuse is an option that addresses both of these challenges. This study  
20 reports the performance of a decentralized greywater treatment and reuse system which was  
21 constructed and operated for over 12 months in a government-managed school in rural India.  
22 The handwash and kitchen wash wastewater streams were treated separately due to differences  
23 in the initial greywater characteristics. The treatment stages included pre-treatment using

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24 screens and grease traps, slow sand biofiltration combined with anaerobic sludge bioreactor,  
25 and aeration before the final ozone-based disinfection stage. The treated water at the end of all  
26 these stages was used for toilet-flushing in the school. The treatment system was operated for  
27 one year and sampling was performed to investigate the system performance. The overall  
28 treatment system showed removal efficiencies of 99%, 98%, 66%, 73%, 98%, 96% and  
29 >99.99% for the parameters of turbidity, total suspended solids, nitrate, total phosphorus,  
30 biological oxygen demand (5 days), chemical oxygen demand and fecal coliform respectively.  
31 This study quantifies the performance of each subsystem and demonstrates for the first time  
32 that a decentralized greywater treatment can be operated effectively and economically in a rural  
33 Indian setting.

34

35 **Keywords:** decentralized, greywater, water treatment, water recycling, biofiltration, plasma  
36 ozonation

37

## 38 **1 Introduction**

39 With increasing population, climate change and expanding pressures on water resources, much  
40 of the world faces a major water crisis. Globally, water shortages are estimated to affect more  
41 than 4 billion people annually[1]. India occupies only 2.4% of the world's total land area yet  
42 supports over 17.5% of the global population[2]. The total freshwater resource of the country  
43 is only 4% of the world's total utilizable water resource[3], which is disproportionately low for  
44 the current population. In India, over 600 million people face high to extreme water scarcity,  
45 with water contamination estimated to impact as much as 70% of the country's utilizable water  
46 resource[4]. Currently, the disparity between water supply and demand is widening due to  
47 increasing water scarcity[5][6], population growth, contamination of available surface water  
48 sources and depleting groundwater reserves. As this disparity worsens, there is a growing need

49 for technologies that can address the interactions between poor water quality and insufficient  
50 water quantity[7,8]. Despite the extensive scientific and technological advances, the discharge  
51 of untreated wastewater (WW) in India still poses environmental and human health risks[9].  
52 Treatment technology exists, but today these technologies are based on the conventional large-  
53 scale centralized WW treatment plants, where WW is collected from various sources and  
54 brought to a centralized WW treatment plant through extensive pipe networks[10].  
55 Decentralized, efficient, on-site treatment and reuse of WW in general and greywater in  
56 particular, has the potential to realize the dual benefits of reducing consumption of freshwater  
57 and sustainably managing WW, especially in rural and peri-urban areas[11]. Though the reuse  
58 of greywater has a lot of potential, there are obstacles to its reuse, including but not limited  
59 to public health concerns and human perceptions of using treated water[12].

60 Wastewater generated from households typically consists of blackwater (BW) and greywater  
61 (GW). BW is defined as wastewater produced in toilets, whereas freshwater soiled by use in  
62 laundry, baths, showers, hand washbasins, dishwashers, and kitchen sinks is called GW [13].  
63 Contaminants present in the GW includes oil, food waste from kitchen water and surfactants  
64 from all household cleaning and personal care products. Relative to BW[14], GW has  
65 characteristically low suspended solids[15], pathogens and nitrogen[16]. The quality of  
66 supplied freshwater and the type of water distribution system (continuous vs intermittent  
67 supply) is known to affect the composition of GW[17]. Due to these characteristics, GW  
68 represents a huge potential for domestic water savings through reuse. In many parts of the  
69 world, GW is reused for landscape irrigation, toilet flushing, gardening and other non-potable  
70 uses[12,16,18,19]. This has been supported by regulation and financial incentives that support  
71 a transition to water reuse technologies[20].

72 Greywater treatment for reuse has utilized one or more technologies such as:

73 Filtration (anaerobic, activated carbon, biofilm, fiberglass, Filtralite<sup>®</sup>, horizontal, oil shale ash,  
74 sand, slate waste, vertical, volcanic ash, etc.), rotating biological contractors, sedimentation,  
75 reed beds, constructed wetlands, microbial fuel cells, coagulation, granular activated carbon  
76 adsorption, aeration and disinfection (UV, chlorination, etc)[21–31]. Bolton et. al. showed that  
77 there is also potential to obtain electrical energy from treating GW by using constructed  
78 wetlands and microbial fuel cells followed by biological sand filtration for reuse[31].

79 Reuse of GW for non-potable purposes remains relatively uncommon in India, partly owing to  
80 unproven technologies, high costs for installation, operation and maintenance of such systems,  
81 but also because of the social sensitivities that surround human interactions with wastewater  
82 [32]. Realizing the full potential of GW reuse requires cost-effective, proven and efficient  
83 approaches to treatment that are adaptable to site-specific hydro-social conditions[33].

84 This work reports the design and performance of a decentralized, gravity-driven GW treatment  
85 and reuse system designed by integrating different technologies specifically for a government  
86 school in rural India. The GW recycling system was co-designed by engaging stakeholders in  
87 a demand-driven approach. The treatment scheme used disinfection techniques such as  
88 ozonation by installing ozonators specifically designed for the rural Indian setting. This was  
89 done to ensure the system was not reliant on disinfection chemicals, such as chlorine, which  
90 need to be procured from a nearby city or town. . This study is unique because not only does it  
91 demonstrate the successful functioning of a decentralized GW treatment plant but also captures  
92 and compares the performance of various treatment options. The system was operated for over  
93 12 months by students and staff in a rural government school. The performance of each of the  
94 different treatment modules is quantified. The treated GW was recycled and its effect on the  
95 school's annual water budget is reported.

96

## 97 **2 Materials and methods**

### 98 **2.1 Study location and size**

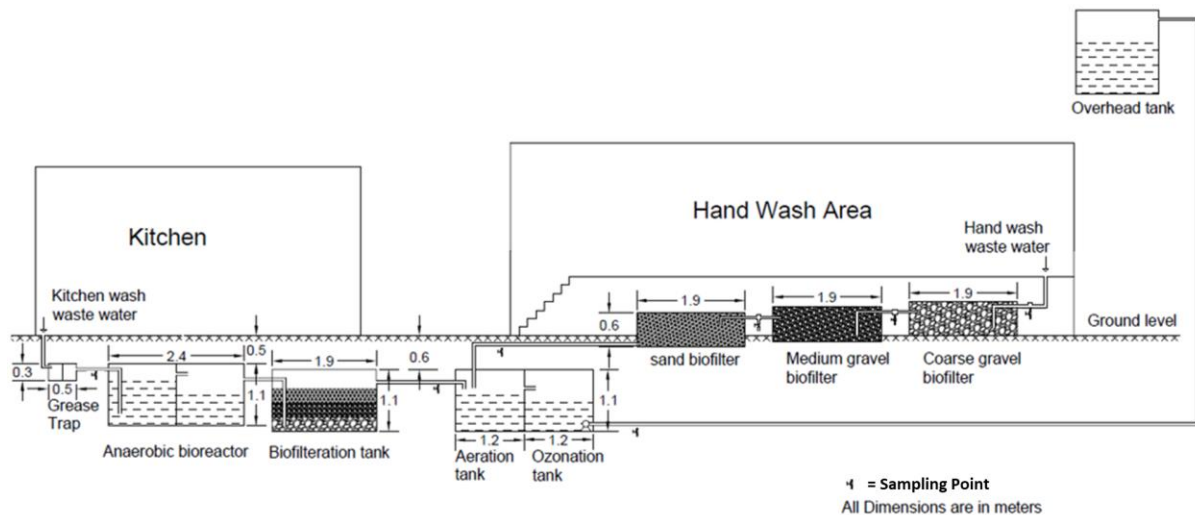
99 This study was conducted in the Berambadi Primary School (11°45'44" N; 76°34'03" E)  
100 located in Berambadi village (Population of 2982 as of 2011)[34], Chamarajanagar district in  
101 the Indian state of Karnataka. The school is located in the Berambadi watershed (11°43'00" –  
102 11°48'00" N; 76°31'00" – 76°40'00" E), which is classified as AW (Tropical wet and dry  
103 or Savannah Climate) based on the revised *Köppen – Geiger* climate classification. The area  
104 receives an average annual rainfall of 1000 mm [35].

105 Typically, schools do not generate as much per capita GW as domestic households, owing to  
106 the absence of GW sources such as laundry and showers. The government-run schools in India  
107 operate a mid-day meal initiative where nutritious food is cooked at the school and provided to  
108 the students for lunch. The Berambadi school generated GW from its hand wash (HW) and  
109 kitchen wash (KW) sinks. During this study, the school had about 187 students and 10 staff.  
110 The HW sinks which were used by the students and staff were located at a slightly higher  
111 elevation compared to the KW sink. The GW treatment system utilized this difference in  
112 elevation for gravity flow. This study was conducted for a total period of one full academic  
113 year, which included 50 days of summer break between April and June and a two week  
114 Navaratri/Dasara break at the beginning of October.

### 115 **2.2 System description**

116 Figure 1 shows the block diagram of the stages of treatment for HW and KW greywater. The  
117 HW and KW streams were separated owing to the difference in their composition. The  
118 composition of the HW and KW greywater is discussed in Section 3.1.

119

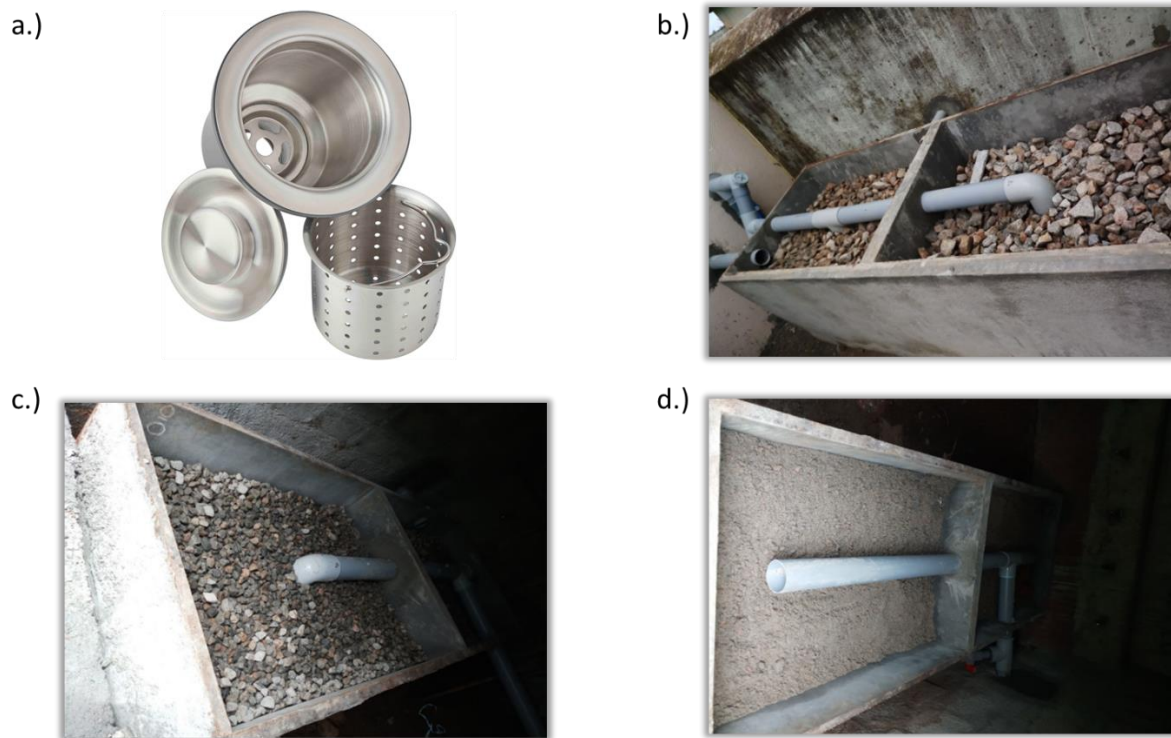


120

121 **Figure 1:** Block diagram of the greywater treatment stages for handwash greywater and kitchen  
 122 wash greywater.

123 The HW treatment module consisted of sink bucket traps with 2 mm pore size as a pre-  
 124 treatment stage before the filtration stages. Figure 2a shows a picture of the sink strainer used  
 125 to separate out large food particles. Following this, three anaerobic bio-filters i.e., concrete  
 126 tanks filled with decreasing particle sizes (coarse gravel (20-40 mm), medium gravel (4-20  
 127 mm) and sand (2-4 mm)), were used in the treatment train. Locally available gravel was chosen  
 128 as filling material in these tanks and the tanks were closed to achieve anaerobic biofilm growth  
 129 conditions. The three biofiltration tanks (with their lids open) is shown in Figure 2b through  
 130 2c. The volume of each of these filter units, their porosity and hydraulic residence times are  
 131 tabulated in table 1. In the coarse and medium gravel biofilters, the GW feed pipes were brought  
 132 to the bottom of the filtration tanks to achieve an upward flow during operation and to keep  
 133 these filters partially flooded to facilitate biofilm growth. The system was not inoculated with  
 134 any bacteria and was left to naturally acclimatize. The overflow line from the medium gravel  
 135 filter was introduced to the top of the sand filter as shown in Figure 2c, wherein the water  
 136 trickles down through medium gravel biofilter before exiting from the bottom of the  
 137 biofiltration tank. The filtered water was then fed to the aeration tank for aeration.

138 A recent study had also reported that handwashing soap is the dominant ingredient in the  
139 handwash water[36]. In the handwash area the students were instructed not to use any soaps as  
140 that could potentially increase the nutrient level in the HW water. This practice was not  
141 followed in the school from January to March but was implemented from July-December.



142

143 **Figure 2:** Different stages of the HW treatment train a) Sink strainers in handwash sink, b)  
144 Coarse gravel biofilter c) Medium gravel biofilter and d) Sand biofilter

145 The KW treatment module consisted of bar screens of 5 mm opening size and an oil and grease  
146 trap as pretreatment stages. The oil and grease trap, as shown in Figure 3a, had a detachable  
147 perforated (3 mm) basket, and a secondary chamber where oil and grease can be trapped and  
148 skimmed off. Following this, the KW wastewater was fed to the bottom of an anaerobic sludge  
149 bioreactor (AnSBR) as shown in Figure 3b. The overflow from the AnSBR was introduced to  
150 the bottom of a biofiltration chamber. The biofiltration chamber was a stratified column of  
151 coarse gravel (20-40 mm), medium gravel (4-20 mm) and sand (2-4 mm) as shown in Figure  
152 1. The coarse gravel was used at the bottom of the biofilter whereas fine gravel was used at the

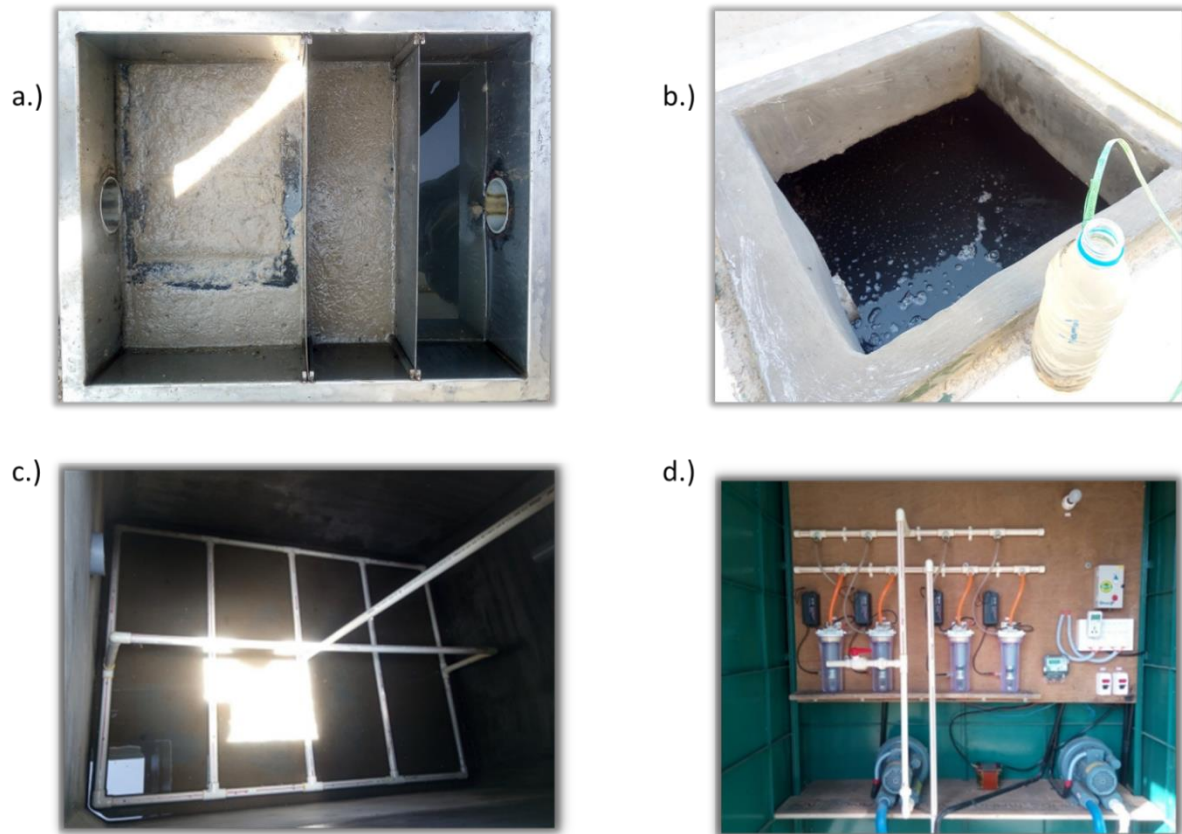


153 top. The KW wastewater was made to flow in upward direction first through the coarse gravel,  
154 followed by medium gravel and finally through sand layers to achieve bio-filtration. The  
155 overflow line from this biofiltration tank was connected to the aeration tank as shown in Figure  
156 1.

157 In the kitchen wash area Vim<sup>TM</sup> soap was used for utensil cleaning. The manufacturers claim  
158 the composition of Vim soap to be Sodium LAS, Sodium Carbonate, Neem Oil, Concentrated  
159 Lime Juice, CI 74260, CI 11680, and Water[37].

160

161 In the aeration tank, the filtered water from HW and KW was mixed and aerated using locally  
162 made diffuse aeration pipes. As shown in Figure 3c, the aeration system consisted of updraft  
163 diffusers, designed using locally sourced PVC pipelines (1 inch *dia*) perforated (3 – 4 *mm*) at  
164 equal intervals. The aerated water entered the bottom of the ozonation tank through gravity  
165 displacement. Cold plasma powered high throughput ozonators, as shown in Figure 3d,  
166 delivering up to 10 gm/hr of ozone were used to achieve ozonation of the GW. The ozonation  
167 tank was also fitted with the updraft diffusers to achieve the proper contact of ozone with the  
168 GW. The treated GW from the ozonation tank was pumped to an overhead treated GW tank,  
169 using a solar-powered submersible water pump. The ozonators, aeration system and water  
170 pumps were powered using solar panels. The design volumes and hydraulic residence time of  
171 all these units are given in table 1.



172

173 **Figure 3:** Pictures of KW treatment a) Grease trap b) Anaerobic upwelling sludge bioreactor,  
 174 c) Diffuse aeration system of aeration and ozonation tank d) cold plasma ozonator

175

**Table 1:** Stagewise sizing and retention time

Treatment Stages		Total Volume (L)	Design flow rate (LPD)	Porosity (%)	Hydraulic Retention time (hours)	
Handwash biofilters	Coarse gravel biofilter	1014	750	35	11.4	31.2
	Medium gravel biofilter	1014	750	33	10.7	
	Sand biofilter	1014	750	28	9.1	
Kitchen wash filter	Oil and grease trap	148	750		4.7	52
	Anaerobic sludge bioreactor	1130	750		36.2	
	Stratified column biofilter	990	750	35	11.1	
Aeration tank	Aeration tank	620	1500		9.9 (1.5 h treatment time)	
Ozonation tank	Ozonation tank	620	1500		9.9 (0.5 h treatment time)	

176

177 As shown in Table 1, the hydraulic retention time (HRT) for the HW and KW treatment  
178 modules were 31.2 h and 52 h respectively. The HRT for the overall treatment (including the  
179 aeration and ozonation) residence time for treating the HW and KW streams were 51 h (~2  
180 days) and 71 h (~3 days) respectively.

### 181 **2.3 System Operation**

182 On a typical working day, the school opens at 8:30 am and closes at 4:30 pm. The lunch (mid-  
183 day meals) was served in the afternoon between 12:30 pm and 2:00 pm, during which time  
184 most of the day's GW is generated and channeled through treatment units.

185 As a first operation step, the treated GW from the ozonation tank was pumped to the overhead  
186 tank daily at 9:30 am. This pumping operation took between 15 to 20 minutes. At the end of  
187 the pumping, the ozonation tank was emptied to make room for new water to be ozonated. The  
188 aeration was performed daily for 90 mins from 10 am to 11:30 am and the aerated water was  
189 allowed to settle for 30-60 mins, before receiving the fresh load, which started after lunch  
190 between 1 and 2 pm from HW sinks and between 2 and 3 pm from KW sinks. As the system  
191 was gravity fed, the HW and KW water generated in a day displaced the water present in the  
192 biofilters and AnSBR. The entry of a new batch resulted in the overflow of the aerated water  
193 from the aeration chamber into the ozonation chamber. Ozonation was performed between 3:30  
194 pm and 4:00 pm daily. This treated GW in the ozonation tank was allowed to stay overnight  
195 before being pumped to the overhead tank the next morning.

196 The timings for the operation of the ozonators and aerators were optimized after quantifying  
197 the flow rates in each stage of the system daily, so as to obtain treated water at the beginning  
198 of the day and with the least energy consumption. Despite these optimizations, the end quality  
199 of water would vary significantly (within the acceptable limits of reuse) due to the high  
200 variations in the input parameters to the GW treatment system. Factors such as school

201 attendance, the seasonal variation in the availability of greens and vegetables, guests coming  
202 to the school and cultural events in the village affected the GW quality. These external factors  
203 were responsible for the variations in the quality and quantity of GW generated, which is  
204 discussed in the results and discussion section 3.0.

## 205 **2.4 Sampling methodology**

206 Sampling ports were installed using valves at the end of each stage as shown in Figure 1. Water  
207 samples were collected at each of these ports in a sterilized sample collection container,  
208 fortnightly over a period of one year. These samples were analyzed for standard water quality  
209 parameters using APHA protocols[38]. Samples were analyzed for pH, total suspended solids  
210 (TSS), total dissolved solids (TDS), nitrates ( $\text{NO}_3^-$ ), total phosphorus (TP), phosphates ( $\text{PO}_4^{3-}$ ),  
211 temperature (T), biological oxygen demand ( $\text{BOD}_5$ ), turbidity, chemical oxygen demand  
212 (COD), total organic carbon (TOC) and fecal coliform counts (FC).The unit of measurement  
213 was NTU for turbidity, MPN/100 mL for FC, and ppm for all other parameters. The post-  
214 treatment water quality parameters at each stage were compared with the relevant water sewage  
215 discharge standards for recycling and reuse [39,40]. All the data were statistically analyzed  
216 using MS Excel Data Analysis tools for statistical measurements such as two-tailed t-test to  
217 verify statistical significance. All data is represented in the form mean  $\pm$  standard deviation  
218 ( $\mu \pm \sigma$ ).

219 The quantity of water consumed at the KW and HW areas were also measured on a monthly  
220 frequency to assess the containment loading rates and evaluate the removal efficiencies, due to  
221 the separate treatment of these two GW streams.

## 222 **2.5 Operation and maintenance**

223 One of the major attractions that the system offers is its ease of operation and maintenance.  
224 The system has no major machinery requiring skilled labor for operation. The maintenance of

225 the system is only involves cleaning tanks and filters biannually. The detachable perforated  
 226 basket in the grease trap is washed on a biweekly basis. At present, the system is operated by  
 227 the school staff after a training and transition period of one year.

228 The system, therefore, has the potential to be replicated as well as scaled up. Such decentralized  
 229 plants can also be conveniently built-in urban settings such as apartments, hospitals, and  
 230 educational institutions, depending on local climatic conditions, population density and land  
 231 availability.

## 232 2.6 Calculations

233 The removal efficiencies (RE) for the parameters of turbidity, TSS, BOD<sub>5</sub>, COD, NO<sub>3</sub><sup>-</sup> TP, TOC  
 234 and FC were evaluated for each of the water treatment steps. The removal efficiency of the  
 235 overall treatment was measured using the percentage reduction in the concentration from the  
 236 samples collected pre and post-treatment, which is represented by equation 1[41].

$$237 \quad \text{Removal Efficiency (RE)} = 100 \times \frac{C_i - C_o}{C_i} \quad (1),$$

238 where C<sub>i</sub> and C<sub>o</sub> are the concentrations of the parameters at the influent and effluent samples  
 239 respectively.

240 As the aeration and ozonation stages had two inlets with variable flow rates, removal efficiency  
 241 calculations were measured by load, and not concentration. Load (L<sub>p</sub>) of parameter p was  
 242 measured using L<sub>p</sub> = C<sub>p</sub> × V, where C<sub>p</sub> and V is the concentration of parameter p and volume  
 243 of the GW.

244 Removal efficiency of the aeration and ozonation stages for parameter p was measured using  
 245 the equation:

$$246 \quad RE_p = \frac{(\text{Load}_{\text{HW}} + \text{Load}_{\text{KW}}) - (\text{Load}_{\text{out}})}{\text{Load}_{\text{HW}} + \text{Load}_{\text{KW}}} \times 100 = 100 \times \frac{(C_{p \text{ HW}} \times V_{\text{HW}} + C_{p \text{ KW}} \times V_{\text{KW}}) - C_{p \text{ out}} \times V_{\text{out}}}{C_{p \text{ HW}} \times V_{\text{HW}} + C_{p \text{ KW}} \times V_{\text{KW}}} \quad (2),$$

247 Where  $C_{p_{HW}}$ ,  $C_{p_{KW}}$ , and  $C_{p_{out}}$  are the concentration of parameter p at the handwash filter  
248 outlet, kitchen wash filter outlet and ozonation outlet respectively,  $V_{HW}$ ,  $V_{KW}$ , and  $V_{out}$  are the  
249 volume of GW at the handwash filter outlet, kitchen wash filter outlet and ozonation outlet  
250 respectively.

251 The organic loading rates (OLR) were calculated using the following equation:

$$252 \quad OLR = C_{COD} \times \frac{Q_{in}}{V_{tr}} = \frac{C_{COD}}{HRT_{tr}} \quad (3),$$

253 Where OLR is the organic loading rate in g COD/(m<sup>3</sup> day),  $C_{COD}$  is the COD concentration in  
254 the input (g COD/m<sup>3</sup>),  $Q_{in}$  is the volumetric flow rate of the wastewater (m<sup>3</sup>/day), and  $V_{tr}$  is the  
255 volume of the treatment component. The ratio of the volume of the treatment component and  
256 the inflow rate is equal to the hydraulic retention time (*HRT*).

### 257 **3 Results and Discussions**

#### 258 **3.1 Baseline Study Results**

259 The baseline water quality was measured at the inlet of the school and also at the outlet of the  
260 kitchen sink and handwash sink. The baseline study for the GW was done by sampling the  
261 water coming out of the kitchen wash (KW) and handwash (HW) areas before mixing, at three  
262 different times daily for four days. The average values of the physicochemical and biological  
263 parameters obtained in this study are presented in table 2 along with previously reported values  
264 for GW treatment and reuse systems from across the globe.

265

266

267

268 **Table 2:** Baseline greywater characteristics reported in the literature and the data at handwash  
 269 (HW) and kitchen wash (KW) outlets obtained in this study.

S.No	Refer ence	Location	Greywater Characteristics						
			Turbidi ty (NTU)	TSS (ppm)	BOD <sub>5</sub> (ppm)	COD (ppm)	Nitrate (ppm)	FC	TP
1	[21]	Egypt		105	298.6	395			10.5
2	[22]	Saudi Arabia	103	79	119	219	0		9.8
3 HW	[23]	Greece		61		335			0.7( $PO_4^-$ )
4 KW	[23]	Greece		299		775			0.4( $PO_4^-$ )
5	[24]	Brazil	40.4	76	93	170	33		
6	[25]	Costa Rica	96		167			$1.5 \pm 4.6 \times 10^8$	$16 \pm 15 (PO_4^-)$
7	[26]	Jordan		845	1056	2568		$7 \times 10^5$	18.25
8	[27]	Estonia		158	442 (BOD <sub>7</sub> )	695	0.1		7.1
9	[28]	Uganda		2828	1395	6563	12	$8.72 \times 10^7$	6.2
10 HW sinks [29]	[29]	Brazil	35.8		56	145.8		$1.8 \times 10^5$	
11	[30]	India	29.7	14.8	78	264	2.4	$3.5 \times 10^4$	
12 HW This Study		India	196 $\pm 112$	351 $\pm 223$	344 $\pm 272$	643 $\pm 387$	$34 \pm 6$	$2.35 \times 10^8$	$1.03 \pm 0.68$
13 KW This Study		India	225 $\pm 118$	619 $\pm 237$	445 $\pm 165$	553 $\pm 267$	$40 \pm 6$	$2.26 \times 10^8$	$4.53 \pm 2.01$

270

271 Compared to the quality of inlet water being supplied to the school (Turbidity=0.17, TSS=13,  
 272 COD=23 and  $NO_3^-$ =34) the water at the GW outlet showed much higher values of Turbidity,  
 273 TSS, COD, and FC as expected as shown in table 2.

274 When the baseline greywater characteristics obtained in this study are compared with the  
 275 previously reported values, the TSS, BOD<sub>5</sub> and COD values fall within the range of the reported  
 276 values. These values are higher than most values reported but not as high as the values reported  
 277 by Halalseh et al and Katukiza et al for the Jordanian and Ugandan scenarios[26,28]. Halalseh

278 et al had reported that the high values obtained in their study was due to the very low per capita  
279 water consumption in Jordan[26]. The turbidity values are higher than the typically reported  
280 values[22,24]. Nitrate values obtained are comparable to values reported by Couto et al. in the  
281 Brazilian scenario[24]. It should be noted that the  $\text{NO}_3^-$  in the raw inlet water supplied to the  
282 school itself was high at 34 ppm. Mandal et al. also conducted a study in India but in an urban  
283 scenario. The significantly higher values of all the aforementioned parameters in this study  
284 when compared to the values reported by Mandal et al indicate a wide disparity in the GW  
285 characteristics between the rural and urban areas within the same country[30].

286 As can be seen from Table 2, there were variations in the quality of the wastewater generated  
287 in the school, depicted by the standard deviation in mean values. These variations were due to  
288 several day-to-day variations in school attendance and other factors such as the seasonal  
289 variation in the availability of greens and vegetables, guests coming to the school, and cultural  
290 events in the village.

291 The water consumption of the school was monitored three times daily for three months as part  
292 of the baseline study at three different points. The first point was at the inlet of the school  
293 measuring the overall water consumption of the school. The subsequent two points of  
294 measurements were before the HW and KW areas measuring the respective consumption in  
295 each of these areas. This data was used to calculate the loading factor and reduction of  
296 freshwater consumption which is discussed in section 3.6.

### 297 **3.2 Pretreatment of HW and KW wastewater using coarse strainers and grease trap**

298 Prior to the slow sand bio-filtration stages, both the KW and HW were directed through  
299 separate pretreatment stages. The pretreatment stage was used to alleviate the stress caused by  
300 large food particles on the downstream treatment units. Baseline studies clearly indicated the  
301 need for installing traps to remove large chunks of food particles which would otherwise



302 potentially clog up the downstream equipment. Also, the KW sink generated GW having high  
303 levels of oil and grease. To address this, pretreatment stages were installed.

304 The HW pretreatment was achieved using particle trapping sink strainers with 2 mm pore  
305 diameter as shown in Figure 2a. These strainers would screen out the large food particles and  
306 help in reducing the TSS and turbidity of the GW. The removal efficiency of this stage for  
307 turbidity and TSS was evaluated by comparing the baseline GW and the post pretreatment GW.  
308 Removal efficiencies (RE) of 88% for turbidity and 75% for TSS, was achieved by the  
309 pretreatment strainers as shown in table 3.

310 The KW treatment module had a grease trapper for pretreatment. The grease trapper was  
311 intended to reduce the TSS and turbidity of the GW by trapping the oil and grease present in  
312 the KW wastewater. Table 3 shows the turbidity and TSS of the GW from KW sink before and  
313 after pretreatment. The KW pretreatment using grease trapper achieved RE of 65% and 89%  
314 for turbidity and TSS respectively as shown in table 3. The TSS levels at the outlets of both the  
315 pretreatment stages averaged around 80 ppm.

316 **Table 3:** Turbidity and TSS removal efficiency of pretreatment stages

	HW before pre-treatment	HW after pre-treatment	Avg. Removal Efficiency (%)	KW before pre-treatment	KW after pre-treatment	Avg. Removal Efficiency (%)
Turb (NTU)	196 ± 112	24 ± 12	88	225 ± 118	78 ± 55	65
TSS (ppm)	351 ± 223	88 ± 48	75	619 ± 237	73 ± 30	89

317

318

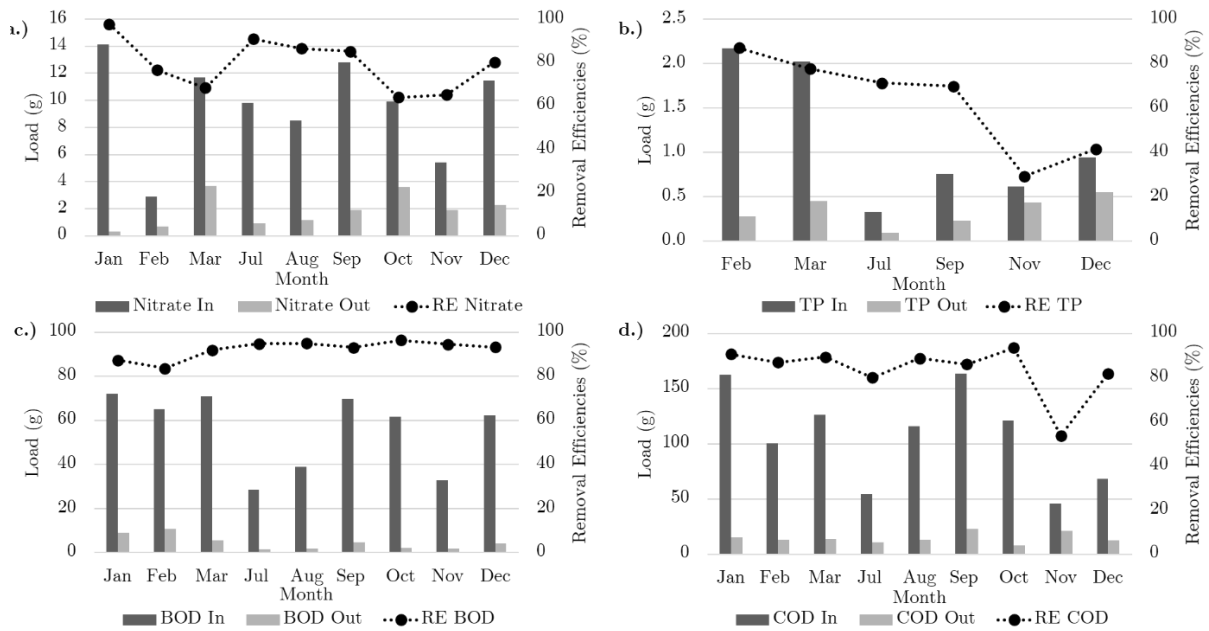
319

### 320 3.3 Performance of biofilters in treating HW greywater

321 The HW filtration consisted of three separate anaerobic biofilm slow sand filtration chambers.  
322 The average organic loading rates in HW filtration system was calculated using equation 3 and  
323 was found to be  $\sim 109$  g COD/m<sup>3</sup> day.

324 Figure 4 shows the load and removal efficiency of the HW filtration stages over the operational  
325 period (the school was not operational during April-June due to summer vacation). Figure 4a  
326 and Figure 4b shows that the input NO<sub>3</sub><sup>-</sup> load was between  $12 \pm 2$  g for most of the months and  
327 TP load was between  $0.75 \pm 0.25$  g. The NO<sub>3</sub><sup>-</sup> removal fluctuated between 60% and 95% and  
328 averaged around 79%. The removal efficiency of TP fluctuated between the months, but this  
329 did not affect the overall performance as TP was low ( $\sim 1$  ppm) in the GW from HW area,  
330 thereby not impacting its reuse capacity. From Figure 4c and 4d it can be seen that, the BOD<sub>5</sub>  
331 and COD load for the system were between  $70 \pm 10$  g and  $140 \pm 20$  g respectively. The BOD<sub>5</sub>  
332 and COD removal efficiencies were consistent throughout the operational period at around  
333 92% and 83% respectively, despite breaks in the operation due to the summer vacation. This  
334 indicates that the system is able to perform even with breaks in feed to the biofiltration units.

335 Figure 4c and 4d illustrate the consistent removal efficiency (RE) of BOD<sub>5</sub> and COD throughout  
336 the operational period except in November. The low RE of COD in November can be attributed  
337 to the relatively lower input COD load on that particular month. The high removal efficiency  
338 for the BOD<sub>5</sub> and COD achieved by the HW filtration stages bring the GW within the treated  
339 water reuse norms for BOD<sub>5</sub> and COD, details of which are discussed further in section 3.6.



340

341 **Figure 4:** Load and removal efficiencies of the HW filtration stages for a)  $\text{NO}_3^-$ , b) TP, c)  $\text{BOD}_5$   
 342 and d) COD over the operational period.

343 Figure 5a and 5b, shows the picture of the coarse gravel taken during installation and one month  
 344 after the commencement of the plant operation respectively. From Figure 5b, the biofilm layer  
 345 formation after one month of the commencement of system operation is evident on the filter  
 346 media. The formation of the biofilm layer has been reported to potentially enhance the removal  
 347 efficiencies through possible several pathways which include biosorption, biological  
 348 degradation of soluble organics and also reduces odor and color[42]. The microbial  
 349 communities thriving on the biofilm are known to be responsible for the breakdown of different  
 350 nutrients, such as phosphorous and nitrogen-containing compounds, carbonaceous materials as  
 351 well as the removal of trapped pathogens from the wastewater[43,44]. The high removal  
 352 efficiency observed in this study can be attributed to the presence of these biofilms. The  
 353 reduction in the TP values may have been influenced by the students not using handwash soaps  
 354 after the month of July in the handwash areas.



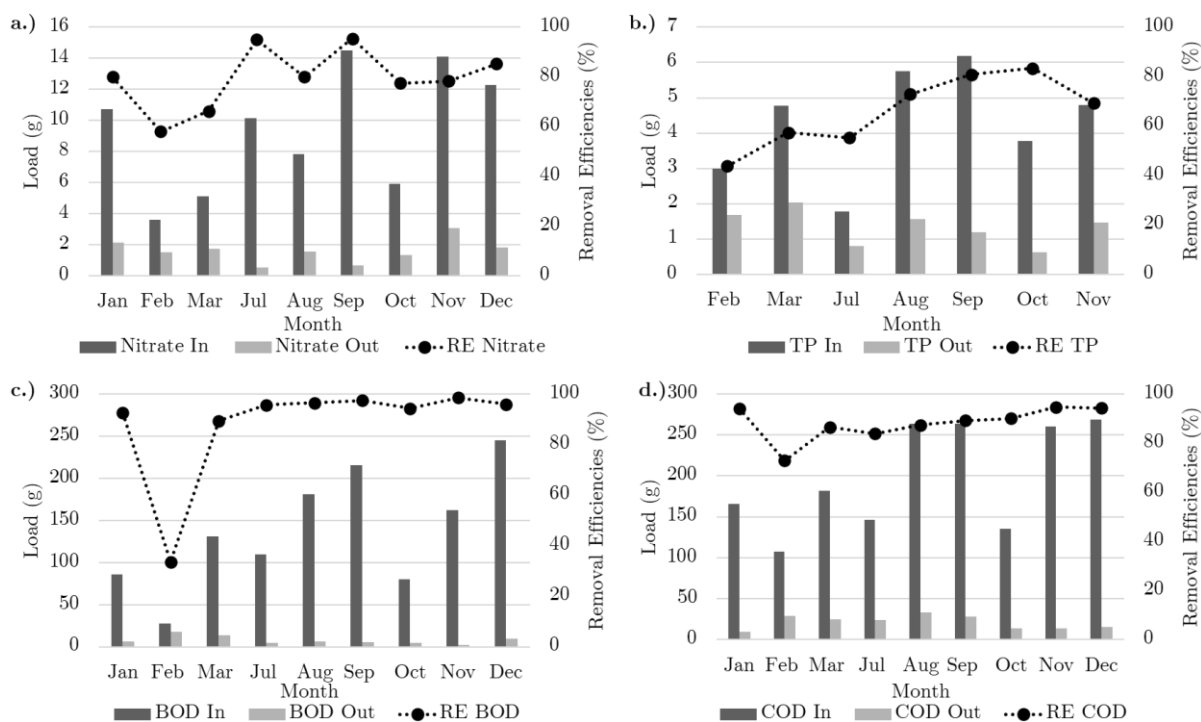
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356 **Figure 5:** Picture of coarse gravel during installation(left/a) and one month after  
357 commencement of system operations(right/b).

### 358 **3.4 Performance of AnSBR and biofilters in treating KW greywater**

359 The average organic loading rates in the KW module after the pretreatment were calculated  
360 using equation 3 and averaged around  $179 \text{ g COD/m}^3 \text{ day}$ , which was about 64% higher than  
361 the HW greywater. As expected, the average organic loading rates from the kitchen sink were  
362 higher than that from the handwash sinks.

363



364

365 **Figure 6:** Load and removal efficiencies of the KW filtration stages for a)  $\text{NO}_3^-$ , b) TP, c)  $\text{BOD}_5$   
 366 and d) COD over the operational period.

367 Figure 6 shows the load and removal efficiency of the KW module consisting of AnSBR and  
 368 filtration stages over the operational period. As shown in Figure 6a and 6b, the  $\text{NO}_3^-$  and TP  
 369 load from KW wastewater was between  $12 \pm 2$  g and  $4.5 \pm 2$  g respectively. Although the  
 370  $\text{NO}_3^-$  load in the KW stream, was similar to that of HW stream, the TP load was almost double.  
 371 This high load of TP is attributed to the oil coming from washing of cooking utensils and the  
 372 cleaning products used in the kitchen. The RE of  $\text{NO}_3^-$  fluctuated between 80% and 95% and  
 373 averaged to be around 88%. The RE of TP fluctuated between 40% and 80% averaging around  
 374 69% and it is believed that the resuspension of biofilms into the water is the reason for such  
 375 fluctuations. Figure 6c and 6d illustrate that the  $\text{BOD}_5$  and COD of the KW stream was higher  
 376 than the HW stream (Figure 5c and 5d). This higher load is again believed to be coming from  
 377 the oil films present on the utensils and washing products used in the kitchen. As can be seen  
 378 from Figure 6c and 6d, the  $\text{BOD}_5$  and COD RE stayed consistent throughout the operational

379 period (except February) at around 80% and 69% respectively. The exception in RE of BOD<sub>5</sub>  
380 for February can be attributed to the lower BOD loads on that month. This trend is similar to  
381 that observed in the HW filtration.

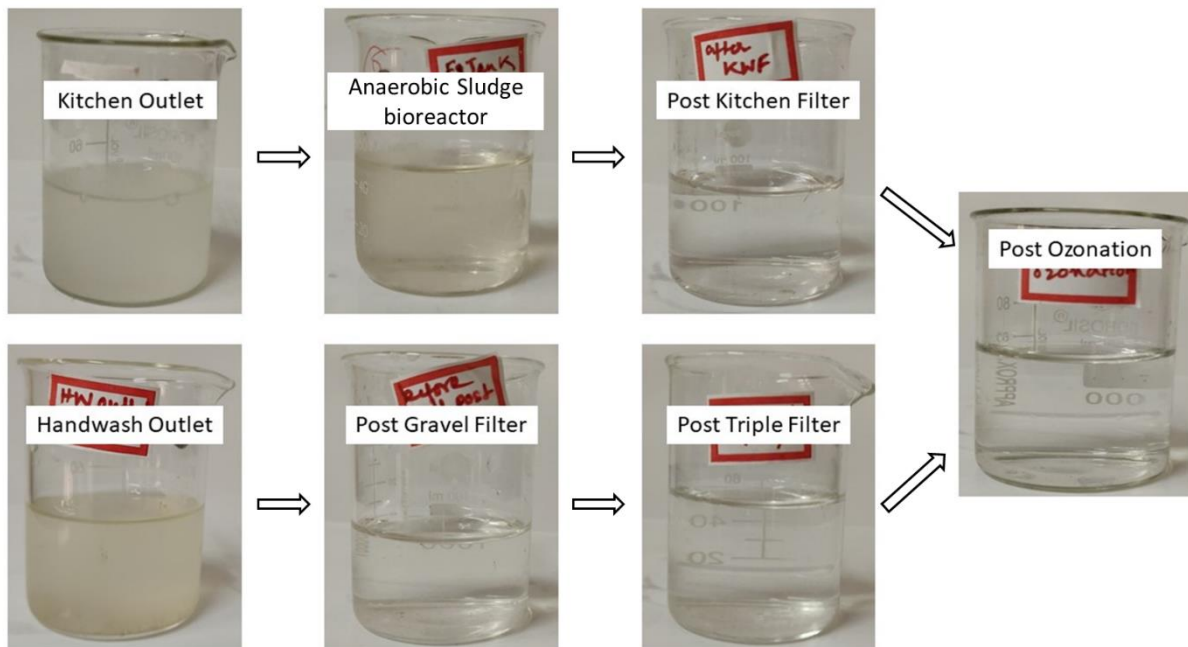
382 The RE of BOD<sub>5</sub> and COD of the KW module was relatively lower than that of the HW  
383 module. The AnSBR of the KW module had an HRT of 33 h, and it was noticed that, even  
384 after 12 months of operations, there was very little sludge present in the AnSBR.

385 Typically in the enhanced biological phosphate removal systems COD uptake and P-release  
386 occurs in the anaerobic conditions[45]. The exact mechanism of phosphorus (P) removal is yet  
387 to be fully understood in an anaerobic system. Past studies have also reported this observation  
388 and hypothesized two possible explanations. Wang et al had reported 50-70% phosphate uptake  
389 efficiencies in their study and found a correlation between anaerobic uptake of acetate and  
390 phosphates[45]. Keating et al also observed phosphate removal in the anaerobic digestion of  
391 wastewater treatment and hypothesized the removal mechanism to be biological in nature,  
392 mediated by the biofilms in the reactor[46]. The formation of biofilm was observed in the HW  
393 stages of the treatment but could not be monitored in the KW stages due to the filtration units  
394 being below the ground level. The odor in the KW water obtained after filtration indicates the  
395 presence of anaerobic microorganisms in the KW filtration stages, and biofilm formation is  
396 expected in the KW filter. These indicate that the biofilm or anaerobic microorganism in the  
397 KW filtration stage is responsible for the TP reduction similar to what was reported by Keating  
398 et al[46].

399 The KW filtration stages had a lower HRT than the HW filtration stages. This was designed as  
400 the AnSBR was intended to be the main component in removing BOD<sub>5</sub> and COD. The low  
401 sludge level in the AnSBR coupled with lower overall surface area and HRT in the stratified  
402 bio-filtration units are believed to be the reason for relatively lower RE for BOD<sub>5</sub> and COD.

403 **3.4 Performance of aeration and ozonation modules**

404 The filtered water obtained at the end of the filtration stages of both KW and HW systems  
405 looked clear as shown in Figure 7, but was not free of odor. Furthermore, the FC of these  
406 samples at the end of the treatment stages was over 1000 MPN/100 mL which exceeds the  
407 Karnataka State Pollution Control Board (KSPCB) treated sewage discharge standards [39,40].  
408 This standard mentions that it applies to recycling and reuse of treated effluent involving  
409 human contact[39]. The water obtained at the end of KW filtration did not meet the KSPCB  
410 effluent reuse standard norms for BOD<sub>5</sub> and COD, which also needed to be addressed. Aeration  
411 and ozonation were performed following filtration to resolve these issues. Ozonation enables  
412 the removal of odor, color, micropollutants [47] and enhances the disinfection capabilities  
413 offered by the treatment plant. The average organic loading rates for the aeration system was  
414 calculated using equation 3 and averaged around 77 g COD/m<sup>3</sup> day.



416 **Figure 7:** Visual appearance of water at different treatment stages

417 Ozone generated from on-site plasma sources was used for the final disinfection stage. Despite  
418 the higher economic cost of plasma-based ozonation compared to chlorination, plasma-based

419 ozonation results in fewer health impacts relative to chlorination[48,49]. Ozone is known, to  
420 be superior to chlorine in destroying viruses and bacteria, with contact time of 10 to 30 minutes,  
421 has no harmful residues, and prevents the biofilm growth and regrowth of microorganisms in  
422 wastewater streams [49]. As the treatment module was located in a remote area, a decentralized  
423 approach for the disinfection process using ozonation was preferred over chlorination as it  
424 would reduce the risks associated with handling and shipping of chlorine[49]. Furthermore,  
425 ozonation is also known to elevate the DO concentration as oxygen is the byproduct of ozone  
426 degradation[49]. This reduces the required aeration time for the treatment process to achieve  
427 safe DO levels.

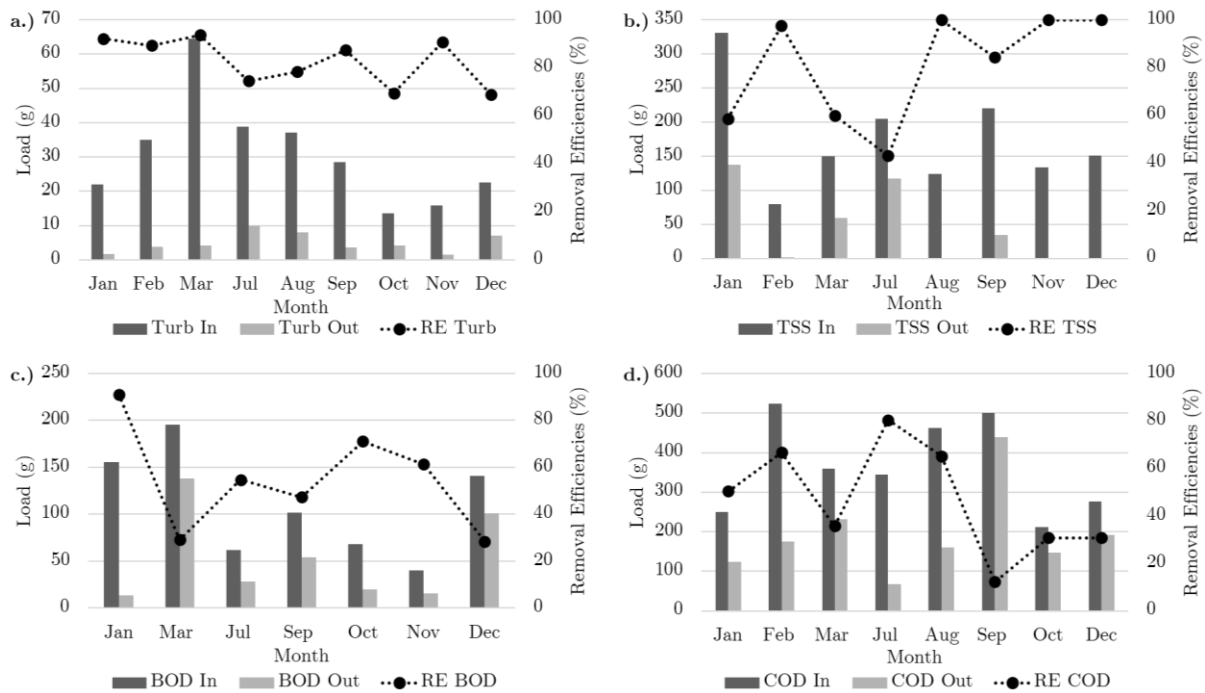
428 The ozonators were tailormade specifically for the purpose of WW treatment as part of this  
429 work. Rao et al had reported the design and performance of the same ozonator at lower flow  
430 rates and ozone outputs (20 LPM flow rater for  $1.2 \text{ g h}^{-1}$  ozone production) for decentralized  
431 GW applications[50]. A 69% reduction in COD was reported upon 30 min of ozonation [50].  
432 For this study, and based on the results reported by Rao et al, the ozonator design was modified  
433 and optimized to operate at the higher flow air rates (100 LPM) and produce higher ozone  
434 output ( $4.5 \text{ g h}^{-1}$ ).The ozonator did not require pure oxygen as a feed gas like most of the  
435 commercially available ozonators but worked with ambient air as the feed gas. This was more  
436 practical as the supply of oxygen cylinders to a rural area is not economically feasible.  
437 Furthermore, oxygen cylinders are a fire and explosion hazard in a school, which requires  
438 skilled technical labor for operation and maintenance. To achieve a decentralized system the  
439 ozonator was designed to be easy to operate and maintain, requiring no external materials after  
440 post-installation. This ozonator was fed air using a compressor, bypassing the need of  
441 compressed oxygen cylinders[50]. Four ozonators were placed in parallel as shown in Figure  
442 3 d and operated only for 30 mins daily to achieve the required effluent sewage and reuse  
443 standards for the treated GW.



444 The cost estimation for the disinfection of wastewater using chlorine, ozone and UV varies  
 445 based on the volume of water treated daily[51]. The cost of treating 1 *kL* of water using  
 446 chlorine, ozone, hypochlorite and UV are in the ranges of 0.02-4 \$, 0.18-11.7 \$, 0.03-4 \$ and  
 447 0.02-8 \$ respectively [49,51–54].

448 Figure 8 shows the load and removal efficiencies of the aeration and ozonation stages for  
 449 turbidity, TSS, BOD<sub>5</sub> and COD over the operational period. The turbidity removal efficiency  
 450 was consistently between 70% and 88% and averages around 83%. The removal efficiency of  
 451 TSS, BOD<sub>5</sub> and COD showed variations but averaged around 80, 58 and 49% respectively. The  
 452 removal efficiency of BOD<sub>5</sub> and COD may seem low, but it must be noted that this is an  
 453 enhancement to the high removal efficiencies achieved already by the previous stages.

454



455

456 **Figure 8:** Load and removal efficiencies of the aeration and ozonation for a) turbidity, b) TSS,  
 457 c) BOD<sub>5</sub> and d) COD over the operational period.

458 The FC present in water collected from different sampling points were measured. Table 4  
 459 shows the log lower reduction value (LRV) and log higher reduction value (HRV) at different  
 460 stages of treatment.

461 **Table 4:** Log kill of coliform at each treatment stage

Stage	Log LRV	Log HRV	Avg. Log Reduction
HW Bio-filtration	1.22	5.25	3.37
KW Bio-filtration	1.47	3.86	2.96
Ozonation	0.59	4.93	1.97

462  
 463 The filtration shows an average log reduction of 3.37 and 2.96 in the HW and KW filters. The  
 464 difference in the LRV and HRV can be attributed to the difference in the FC concentration in  
 465 the source water.

466 The ozonator enhanced the disinfection capabilities by reducing the FC by 2 log to the filter-  
 467 treated water. The water obtained post-ozonation shows very low coliform values (28 MPN/100  
 468 ml) and can be safely utilized for non-potable domestic purposes. The ozone-treated water at  
 469 the outlet was free of odor and color. Even after 12 months of use, there was no evidence of  
 470 any biofilm on the downstream pipes and tanks of the treated GW distribution system. Also,  
 471 there was no evidence of any malodor in the treated GW post ozonation.

472 **3.5 Overall system Performance**

473 The water quality parameters at different stages of treatment are shown in table 5, alongside  
 474 the treated sewage discharge standards of the KSPCB. It was observed that the pretreatment  
 475 stages are effective for the removal of turbidity and TSS without which, the slow sand bio-  
 476 filters would have clogged leading to the requirement for frequent maintenance and increased  
 477 associated costs. The RE of BOD<sub>5</sub> in the HW pretreatment was around 50%, which was only

478 10% in the KW pretreatment. This could be attributed to the high amount of food waste that  
479 was discharged into the handwash area as shown in Figure 4. This solid food waste was the  
480 main constituent responsible for the BOD<sub>5</sub> of the HW stream. In the KW stream, BOD<sub>5</sub> is  
481 attributed to several constituents of not all of which were removed by the pretreatment.

482 The filtration stages of both KW and HW streams reduce the Turbidity and TSS but do not  
483 bring them within the sewage discharge and reuse standards. The BOD<sub>5</sub> and COD removal of  
484 the HW filtration achieves permissible limits. The KW filtration does not bring the BOD<sub>5</sub> and  
485 COD to permissible limits due to poor performance of the AnSBR, higher OLR and lower HRT  
486 in the KW bio-filters. The FC in both the KW and HW streams at the filtration outlet was much  
487 higher than the sewage discharge and reuse standards. The ozonation and aeration stages  
488 address these parameters and bring them well within the sewage discharge and reuse standards.

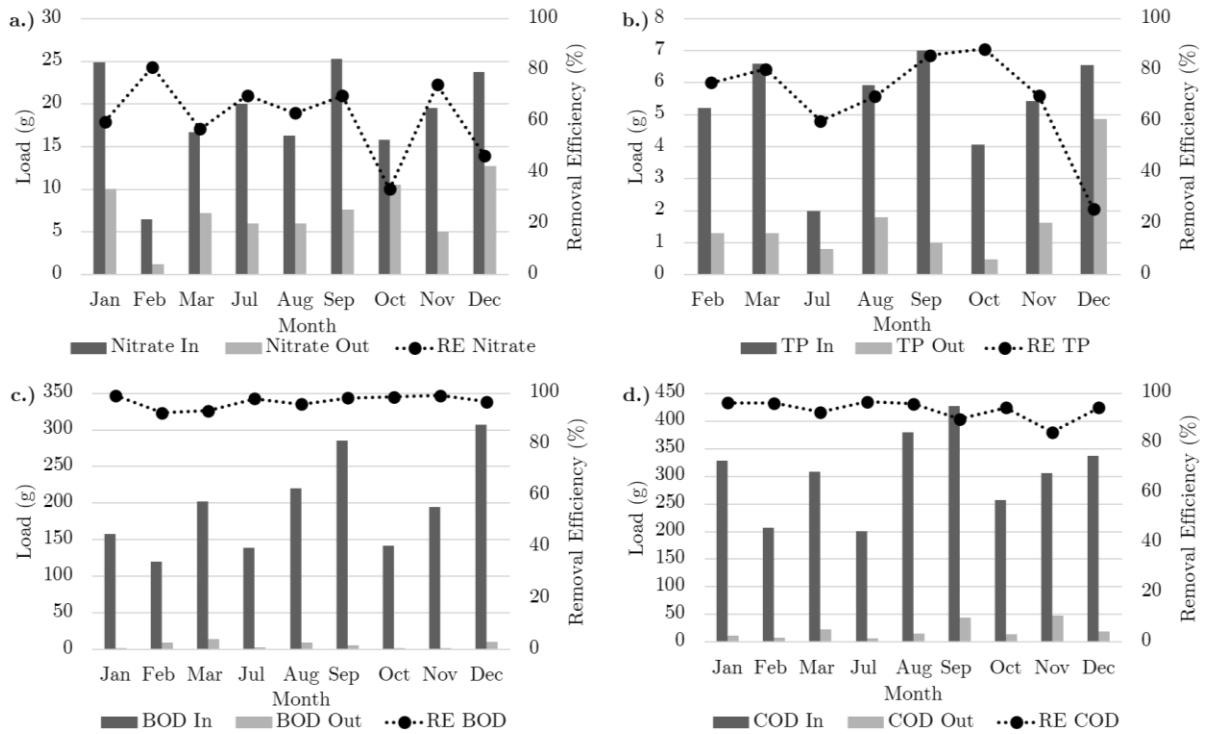
489 It is important to note that the ozonation stage increases the NO<sub>3</sub><sup>-</sup> in the GW, but this range  
490 still falls within the sewage discharge and reuse standards. Rahmadi et al. [42] had reported  
491 oxidation of nitrite and ammonia to NO<sub>3</sub><sup>-</sup> leading to an increase in NO<sub>3</sub><sup>-</sup> upon oxidation. The  
492 increase in the NO<sub>3</sub><sup>-</sup> observed in this study could be due to the oxidation of the other nitrogen  
493 species as the overall TN was not significantly affected by the ozonation stage (Refer to  
494 Supplementary Material).

495

**Table 5:** Concentrations of different parameters at different stages of treatment.

Parameter	Hand wash GW baseline	Hand wash GW after pre-treatment	Hand wash GW after triple filtration	Kitchen wash GW	Kitchen wash GW after pre-treatment	Kitchen wash GW after anaerobic tank and updraft filtration	GW post aeration and ozonation (end-use)	KSPCB sewage discharge and reuse Standards [39,40]
Turbidity (NTU)	196 ± 112	24 ± 12	4.32 ± 3.84	225 ± 118	78 ± 55	14 ± 12	0.8 ± 0.4	
TSS (mg/L)	341±223	88±48	30±13.2	619±237	73±30	24±15	9 ± 3.1	20
Nitrate (mg/L)	34 ± 6	26 ± 14	8.58 ± 6.5	40 ± 6	28 ± 17	9.9 ± 3.4	12.4 ± 11.1	
BOD <sub>5</sub> (mg/L)	344±273	165±72	13 ± 6	445±165	402±178	31±16	9 ± 5	30
COD (mg/L)	633 ± 383	328 ± 137	48 ± 38	533 ± 267	497 ± 225	74.3 ± 23	27 ± 16	50
TP (mg/L)	1.03 ± 0.68		0.46 ± 0.31	4.53 ± 2.01		1.40 ± 0.62	0.46 ± 0.25	
FC (MPN/100 mL)	2.35 × 10 <sup>8</sup>	7.2 × 10 <sup>6</sup>	3.1 × 10 <sup>3</sup>	2.26 × 10 <sup>8</sup>	2.8 × 10 <sup>6</sup>	3 × 10 <sup>3</sup>	28	100

499 Figure 9 shows the loads and removal efficiency of the overall treatment system over the  
500 operational period. From Figure 10c and 10d, it can be seen that the RE of BOD<sub>5</sub> and COD is  
501 consistent across filtration stages before averaging around 98% and 96% respectively. The RE  
502 of NO<sub>3</sub><sup>-</sup> varies between 35 and 80% and averages around 66%. The RE of TP was variable but  
503 averaged approximately 73%.



504

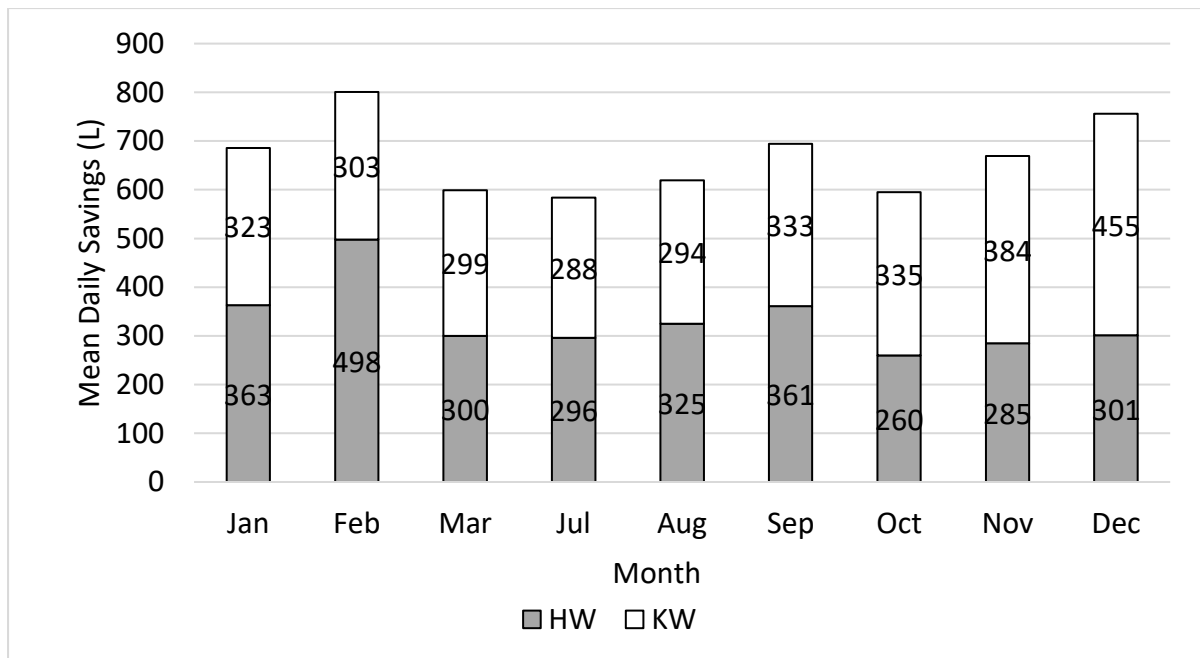
505 **Figure 9:** Load and removal efficiencies of the overall treatment for a) nitrate, b) TP, c) BOD<sub>5</sub>  
 506 and d) COD over the operational period.

507 Though there are variations in the NO<sub>3</sub><sup>-</sup> removal over the different months it is important to  
 508 note that even the untreated streams of HW and KW had NO<sub>3</sub><sup>-</sup> which were within the  
 509 permissible limits. The overall treatment system showed RE of 99%, 98%, 66%, 73%, 98%,  
 510 96% and >99.99% in turbidity, TSS, NO<sub>3</sub><sup>-</sup>, TP, BOD<sub>5</sub>, COD and FC respectively. The relatively  
 511 low removal of NO<sub>3</sub><sup>-</sup> when compared to the other components can be attributed to the low NO<sub>3</sub><sup>-</sup>  
 512 concentrations in KW and HW streams.

### 513 3.6 Treated water reuse

514 An average around 667 L of water was treated daily. All of the treated GW was redirected to  
 515 the toilets for flushing. This corresponds to an annual water saving of 180 kL assuming 270  
 516 working days in a year. Figure 10 shows the treated water generated from HW and KW  
 517 facilities, individually.. The average water consumption in the toilet blocks adds up to be  
 518 around 754 L daily. Treated GW was utilized and accounted for 85% of the total water

519 consumption in the toilet block. It has the scope to be also be used for other non-potable  
 520 purposes.



521

522 **Fig 10: Quantity of treated water from the two sources**

523 **3.8 Performance of the system compared to other reported systems**

524 The system performance was compared with values reported in the literature from field and  
 525 laboratory studies conducted elsewhere for GW treatment and reuse, owing to a lack of  
 526 published reports pertaining to the rural Indian context.

527 Table 7 provides a summary of the previously reported RE values obtained for different  
 528 parameters upon GW treatment for reuse using different technologies and compares it with this  
 529 study.

530 **Table 7: Summary of reported wastewater treatment technologies and their performances.**

S.No	Technology Utilized	Removal Efficiencies (%)						Log <sup>+</sup>
		Turbidity	TSS	BOD <sub>5</sub>	COD	NO <sub>3</sub> <sup>-</sup>	TP	FC
1 [21]	Sedimentation followed by aeration along with addition of effective microorganisms		92.4	91.1	79.9			

2 [22]	Rotating biological contractor followed by sedimentation and UV disinfection		92.8	95.5	219	58.6 (TKN)		
3 HW [23]	Coagulation with $Al_2(SO_4)_3$ followed by sand filtration and granular activated carbon adsorption		97		96			
4 [24]	Anaerobic filtration (fiberglass) followed by UV disinfection	88	77	73	72	60		
5 [25]	Two reedbeds in series followed by a pond and soakage area	97.9		98.8			80	>5 log
6 [27]	Three vertical flow wells followed by a recirculation well and a horizontal filter (Filtralite® filter system)			91 (BOD <sub>7</sub> )	85	51 (TN)	42	
7 [27]	Three vertical flow wells followed by a recirculation well and a horizontal filter (Oil shale ash filter system)			85	80	46 (TN)	89	
8 [28]	Sedimentation followed by two vertical flow filtration systems with crushed lava rock as filter media		90-94		90-94	59.5 (TKN)		>3 log
9 HW [29]	Slow sand filtration followed by granular activated carbon	61		56	56			1.7 log
10 HW [29]	Slate waste filtration followed by granular activated carbon	66		51	60			1.8 log
11 [30]	Coarse filtration followed by equalization and secondary filtration and step aeration	70	28	80	65	25	18	2 log
12 [31]	Constructed wetland-microbial fuel cells followed by sand biofiltration and granular activated carbon filter.				99	63	75	4 log
13 This Study	Pre-treatment followed by filtration, aeration and ozone disinfection	99	98	98	96	66		5-8 log

+ Log reduction in removal efficiencies are shown for FC, as most of the RE %>99.

531

532 From table 7 it can be inferred that the GW treatment and reuse system installed at Berambadi  
533 government primary school shows RE which is comparable or better than the reported RE  
534 values from earlier studies. This indicates that the system installed is performing better than  
535 other existing systems in place in different parts of the world in terms of RE. The high RE  
536 obtained can be attributed to the integration of different technologies into the system. The RE  
537 values obtained in this study have been consistent for almost one year signifying the robustness  
538 of this system.

539 Hydraulic retention time is known to influence the RE values of any given GW treatment  
540 system[55]. Detailed analysis on the impact of HRT on the RE of this system has not been

541 performed. As the greywater characteristics at the input described in table 2 was at the higher  
542 range, the effective treatment required a multistage process involving pre-treatment, settling  
543 cum filtration, followed by aeration and ozonation. If the GW did not contain high FC values,  
544 then there would be no need for ozonation. If the GW was devoid of the KW stream, the  
545 implementation of grease trap would not have been required. As this was a rural scenario, space  
546 was not a major constraint and a gravity-driven flow was achievable for this system. This may  
547 not be possible in the urban context as space constraints may force the system to be  
548 underground. There is no fixed system that is optimal for all GW treatment and reuse scenarios.  
549 The characteristics of GW to be treated and the location influence the design of the treatment  
550 system, as do the needs and capacities of end users and operators.

#### 551 **4.0 Conclusion**

552 This study reports the performance of a decentralized greywater treatment and reuse system  
553 which was operated for over 12 months in a government-managed school in rural India. A  
554 greywater treatment train including slow sand biofilters, anaerobic sludge bioreactors, aerators  
555 and ozonation system was installed and the performance of each of the subsystems was  
556 captured. The results show that

- 557 • The pre-treatment reduced the TSS and turbidity effectively thereby reducing the  
558 clogging and maintenance in the filtration stages.
- 559 • The filtration stages reduced the TSS, turbidity, BOD<sub>5</sub>, and COD effectively.
- 560 • The high FC values at the end of the filtration stages was resolved at the ozonation  
561 stages.
- 562 • The treated GW obtained after all these stages were well within the range of the effluent  
563 discharge standards for reuse with human contact prescribed by the KSPCB.
- 564 • The overall treatment system showed RE of 99%, 98%, 66%, 73%, 98%, 96% and  
565 >99.99% in turbidity, TSS, NO<sub>3</sub><sup>-</sup>, TP, BOD<sub>5</sub>, COD and FC respectively.



566 These RE values obtained are comparable and slightly higher than the previously reported  
567 values. The decentralized approach using components that require low-maintenance and are  
568 simple to operate enabled the system to run smoothly without replacement of system  
569 components. The consistent RE for all the parameters discussed for a year of operation signifies  
570 the robustness of the system. A total of 180 kL of water was saved over the operational period  
571 of one-year which was utilized for toilet flushing. This study establishes that a decentralized  
572 greywater treatment can be installed and operated with relative ease in a rural Indian setting.  
573 The removal efficiencies of each of the sub-systems are quantified which further enables proper  
574 selection of these sub-systems based on influent and effluent quality and demand.

#### 575 **Author contribution statement**

576 P S Ganesh Subramanian: Data curation, Formal analysis Writing- Original draft preparation  
577 and editing. Anjali V Raj: Data acquisition experiments, Writing- Reviewing and editing.  
578 Priyanka Jamwal: Writing- Reviewing and editing, Funding acquisition. Stephanie Connely:  
579 Writing- Reviewing and editing, Funding acquisition. Jagadeesh Yeluripati: Writing-  
580 Reviewing and editing, Funding acquisition. Samia Richards: Writing- Reviewing and editing,  
581 Funding acquisition. Rowan Ellis: Writing- Reviewing and editing, Funding acquisition.  
582 Lakshminarayana Rao: Design and build of the system, Writing- Reviewing and editing,  
583 Funding acquisition, Overall Supervision.

#### 584 **Declaration of competing interest**

585 The authors declare that they have no known competing financial interests or personal  
586 relationships that could have appeared to influence the work reported in this paper.

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