



Shen, Z., Jin, F. , O'Connor, D. and Hou, D. (2019) Solidification/stabilization for soil remediation: an old technology with new vitality. *Environmental Science and Technology*, 53(20), pp. 11615-11617. (doi: [10.1021/acs.est.9b04990](https://doi.org/10.1021/acs.est.9b04990))

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**Solidification/stabilization for soil remediation: an old technology with new vitality**

Journal:	<i>Environmental Science &amp; Technology</i>
Manuscript ID	es-2019-04990u
Manuscript Type:	Viewpoint
Date Submitted by the Author:	04-Sep-2019
Complete List of Authors:	Hou, Deyi; Tsinghua University, Shen, Zhengtao; University of Alberta, Department of Earth and Atmospheric Sciences Jin, Fei; University of Cambridge, Department of Engineering O'Connor, David; Tsinghua University,

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## 1 **Solidification/stabilization for soil remediation: An old technology with** 2 **new vitality**

3 Zhengtao Shen <sup>a,b</sup>, Fei Jin <sup>c</sup>, David O'Connor <sup>a</sup>, Deyi Hou <sup>a,\*</sup>

4 <sup>a</sup> School of Environment, Tsinghua University, Beijing 100084, China

5 <sup>b</sup> Department of Earth and Atmospheric Sciences, University of Alberta, Edmonton T6G 2E3, Canada

6 <sup>c</sup> School of Engineering, University of Glasgow, Glasgow G12 8QQ, United Kingdom

7 \* Corresponding author: houdeyi@tsinghua.edu.cn

8       Solidification and Stabilization (S/S) treatments limit the release of harmful chemicals  
9 from hazardous wastes. This approach was developed in the late 1950s for the  
10 management of sludge, and later adapted to soil remediation. It became the number two  
11 soil remedy in the U.S. Superfund (CERLA) program, next only to physical separation,<sup>1</sup>  
12 and subsequently gained popularity in Canada and the U.K. in the 1990s, and in France  
13 and the Netherlands in the 2000s. In recent years, S/S has been losing its market, with  
14 significantly reduced usage at Superfund sites (Fig 1.). Concerns over long-term  
15 effectiveness coupled with an overall decline in remediation in North America and Europe  
16 have hit this technology severely. Moreover, its use in countries like South Korea and  
17 Denmark is prohibited because of requirements to remove contaminants from soils. There  
18 is, however, one country where S/S is burgeoning, China. In the last year (2017-2018), the  
19 Chinese remediation market doubled (to US\$2.9 billion), with S/S massively leading the  
20 field (48.5% adoption rate).<sup>2</sup>

21       The popularity of S/S among remediation practitioners owes to its ability to achieve  
22 remediation objectives rapidly and at relatively low cost. It is also versatile, being applicable  
23 *in situ* or *ex situ*, and effective for a wide range of common inorganic and organic

24 contaminants. However, too much focus has been placed on practicality and short-term  
25 effectiveness, while long-term effectiveness and sustainability concerns are overlooked.  
26 For example, sulfate and acidic rain erode Portland cement (PC) based treatments, and  
27 certain contaminants, such as Pb, react with calcium hydroxide and form complex mixtures  
28 (e.g.,  $\text{Pb}(\text{OH})_2$  and  $\text{PbOPb}(\text{OH})_2$ ) that impede PC hydration.<sup>3</sup> Moreover, such durability  
29 concerns are linked to sustainability because life cycle impacts multiply if S/S treatments  
30 fail and need to be reapplied. The extensive use of PC as a binding agent also aggravates  
31 carbon footprints. Each metric ton of PC mixed into soil is associated with the release of  
32 more than 900 kg of  $\text{CO}_2$  (e.g., as part of the production of PC), and globally PC production  
33 accounts for 10% of anthropogenic  $\text{CO}_2$  emissions.<sup>4</sup> It is not uncommon for excessive  
34 amounts of PC to be used to achieve unreasonably high strength and unnecessarily low  
35 contaminant leachability levels. This “over-dose” problem could be averted by the use of  
36 high-performance S/S materials developed for both sustainability and long-term  
37 performance and applied under appropriate guidelines.

38 Recently, greener cement binders for S/S purposes have been subject to increased  
39 levels of research (Fig. 1). These cements consist of low-carbon and low-cost materials.  
40 Magnesia ( $\text{MgO}$ ) based cements not only offers these benefits but are also resistant to  
41 acid and sulfate erosion. Recent developments in self-healing cementitious materials  
42 suggest potential for durable and resilient cement-soil systems. Cracks could be self-  
43 repaired, for instance, by the presence of microcapsules incorporated into cements, which  
44 release healing agents on demand. Cement binders that incorporate waste additives, such  
45 as slags, fly ash, or phosphogypsum align with the circular economy concept of using

46 waste to treat waste. The use of slags is also beneficial for the generation of insoluble (C-  
47 S-H) gels during cement hydration, which lessen pH increases and simultaneously  
48 enhance metal stabilization and strength.

49 The stabilization aspect of S/S involves chemical reactions that immobilize  
50 contaminants. Stabilization without solidification promises a way to deal with the vast areas  
51 of Chinese agricultural land with elevated heavy metals or organic pollutants (~135 million  
52 ha).<sup>5</sup> A wide range of novel stabilization materials, e.g., biochar, ferrous sulfate, layered  
53 double hydroxides (LDHs), apatite, clay minerals and their modified products, are currently  
54 being researched for this purpose (Fig. 1). Some stabilizing agents (e.g., biochar) may  
55 improve soil health, by improving soil structure, adding nutrients (N, P and K), mitigating  
56 acidification caused by mineral fertilizers, and increasing water holding capacity.  
57 Stabilization materials could also incorporate controlled release reactants/microbes for  
58 enhanced remediation in the long-term.

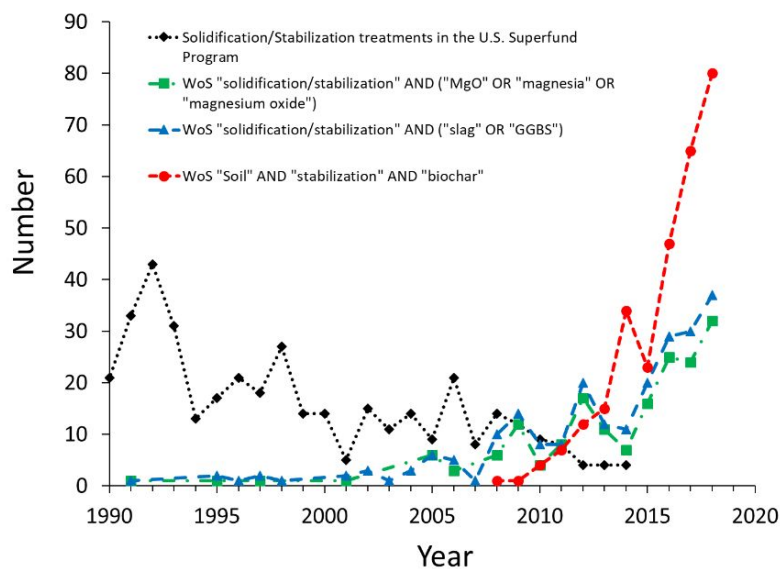
59 The ability to accurately predict long-term S/S effectiveness is necessary for accurate  
60 design and the selection of optimal binders and stabilization materials. There are various  
61 bench-scale accelerated ageing tests that can be used for this purpose, but limited field  
62 data to validate these simplified models. In addition, most ageing methods do not provide  
63 temporal performance data. Quantitative temporal simulations have proved challenging  
64 because of the ever-changing and heterogeneous dynamics of the natural environment.  
65 Therefore, most physical, chemical, or biological ageing tests only consider single  
66 environmental factors. More research effort is needed to develop multifaceted advanced  
67 ageing methods that couple different environmental stresses. These could be supported

68 by artificial intelligence (AI) to help determine critical environmental stresses and their  
69 impact, e.g. wet-dry and freeze-thaw tests with variable temperatures, rainfall frequencies,  
70 precipitation levels, and freeze period factors. Climate change predictions could also be  
71 factored in.

72 Ensuring S/S long-term performance requires in-the-field monitoring, but this is often  
73 neglected. This may change as long-term consequences/failures are further realized.  
74 Technological innovations are key to providing refined and timely monitoring data.  
75 Researchers could look to interdisciplinary breakthroughs in data mining, big data, and  
76 sensor technology for inspiration. For instance, robust wireless sensors could provide real-  
77 time strength data to indicate treatment integrity. X-ray fluorescence (XRF) spectrometry  
78 could accurately provide soil metal concentrations within minutes - a decreasing trend  
79 would indicate a stability issue. Advanced microscopic, spectroscopic and mineralogical  
80 analyses could help us to understand S/S modes of alteration, alteration pathways, and  
81 influencing factors. Such analyses are not only valuable for directly evaluating S/S  
82 permanence at a given time, but also for providing accurate data for predictive modelling  
83 (e.g., thermodynamic and geochemical modelling). Such studies on S/S treated soils are  
84 currently limited and require effective collaboration among environmental chemists,  
85 material scientists and engineers.

86 In conclusion, S/S technology can be much improved by adopting more efficient and  
87 sustainable remediation materials, lowering their dosages to achieve reasonable  
88 remediation goals, and enhancing the predictability of the S/S systems. This old technology  
89 will be revitalized for better soil remediation.

90



**Figure 1** Number of solidification/stabilization treatments in the U.S. Superfund program (CERLA) and research articles in Web of Science (WoS) by year. The Superfund data is extracted from US EPA (2017),<sup>1</sup> WoS was searched on 02 September 2019.

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## 92 Acknowledgements

93 This work was supported by the National Key Research and Development Program of  
94 China (Grant No. 2018YFC1801300).

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